



MERCURY
GO BOLDLY.™

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**Operation
and
Maintenance
Manual**

© 2018 Mercury Marine

V6 (175-225), V8 (200-300) CMS DTS

Welcome

You have selected one of the finest marine power packages available. It incorporates numerous design features to ensure operating ease and durability.

With proper care and maintenance, you will enjoy using this product for many boating seasons. To ensure maximum performance and carefree use, we ask that you thoroughly read this manual.

The Operation and Maintenance Manual contains specific instructions for using and maintaining your product. We suggest that this manual remain with the product for ready reference whenever you are on the water.

Thank you for purchasing one of our products. We sincerely hope your boating will be pleasant!

Mercury Marine, Fond du Lac, Wisconsin, U.S.A.

Name / function:

John Pfeifer, President,
Mercury Marine



Read This Manual Thoroughly

IMPORTANT: If you do not understand any portion of this manual, contact your dealer. Your dealer can also provide a demonstration of actual starting and operating procedures.

Notice

Throughout this publication, and on your power package, warnings, cautions,

and notices, accompanied by the International Hazard Symbol , may be used to alert the installer and user to special instructions concerning a particular service or operation that may be hazardous if performed incorrectly or carelessly. Observe them carefully.

These safety alerts alone cannot eliminate the hazards that they signal. Strict compliance with these special instructions while performing the service, plus common sense operation, are major accident prevention measures.

⚠ WARNING

Indicates a hazardous situation which, if not avoided, could result in death or serious injury.

⚠ CAUTION

Indicates a hazardous situation which, if not avoided, could result in minor or moderate injury.

NOTICE

Indicates a situation which, if not avoided, could result in engine or major component failure.

IMPORTANT: Identifies information essential to the successful completion of the task.

***NOTE:** Indicates information that helps in the understanding of a particular step or action.*

IMPORTANT: The operator (driver) is responsible for the correct and safe operation of the boat, the equipment aboard, and the safety of all occupants aboard. We strongly recommend that the operator read this Operation and Maintenance Manual and thoroughly understand the operational instructions for the power package and all related accessories before the boat is used.

⚠ WARNING

The engine exhaust from this product contains chemicals known to the state of California to cause cancer, birth defects or other reproductive harm.

The serial numbers are the manufacturer's keys to numerous engineering details that apply to your Mercury Marine power package. When contacting Mercury Marine about service, **always specify model and serial numbers.**

Descriptions and specifications contained herein were in effect at the time this was approved for printing. Mercury Marine, whose policies are based on continuous improvement, reserves the right to discontinue models at any time or to change specifications or designs without notice and without incurring obligation.

Warranty Message

The product you have purchased comes with a **limited warranty** from Mercury Marine; the terms of the warranty are set forth in the Warranty Manual included with the product. The Warranty Manual contains a description of what is covered, what is not covered, the duration of coverage, how to best obtain warranty coverage, **important disclaimers and limitations of damages**, and other related information. Please review this important information.

Mercury Marine products are designed and manufactured to comply with our own high quality standards, applicable industry standards and regulations, as well as certain emissions regulations. At Mercury Marine every engine is operated and tested before it is boxed for shipment to make sure that the product is ready for use. In addition, certain Mercury Marine products are tested in a controlled and monitored environment, for up to 10 hours of engine run time, in order to verify and make a record of compliance with applicable standards and regulations. All Mercury Marine product, sold as new, receives the applicable limited warranty coverage, whether the engine participated in one of the test programs described above or not.

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Identification Records

Please record the following applicable information:

Outboard		
Engine Model and Horsepower		
Engine Serial Number		
Gear Ratio		
Propeller Number	Pitch	Diameter
Hull Identification Number (HIN)		Purchase Date
Boat Manufacturer	Boat Model	Length
Exhaust Gas Emissions Certification Number (Europe Only)		

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GENERAL INFORMATION

Boater's Responsibilities

The operator (driver) is responsible for the correct and safe operation of the boat and the safety of its occupants and general public. It is strongly recommended that each operator read and understand this entire manual before operating the outboard.

Be sure that at least one additional person onboard is instructed in the basics of starting and operating the outboard and boat handling in case the driver is unable to operate the boat.

Before Operating Your Outboard

Read this manual carefully. Learn how to operate your outboard properly. If you have any questions, contact your dealer.

Safety and operating information that is practiced, along with using good common sense, can help prevent personal injury and product damage.

This manual as well as safety labels posted on the outboard use the following safety alerts to draw your attention to special safety instructions that should be followed.

WARNING

Indicates a hazardous situation which, if not avoided, could result in death or serious injury.

CAUTION

Indicates a hazardous situation which, if not avoided, could result in minor or moderate injury.

NOTICE

Indicates a situation which, if not avoided, could result in engine or major component failure.

Boat Horsepower Capacity

WARNING

Exceeding the boat's maximum horsepower rating can cause serious injury or death. Overpowering the boat can affect boat control and flotation characteristics or break the transom. Do not install an engine that exceeds the boat's maximum power rating.

GENERAL INFORMATION

Do not overpower or overload your boat. Most boats will carry a required capacity plate indicating the maximum acceptable power and load as determined by the manufacturer following certain federal guidelines. If in doubt, contact your dealer or the boat manufacturer.

U.S. COAST GUARD CAPACITY	
MAXIMUM HORSEPOWER	XXX
MAXIMUM PERSON CAPACITY (POUNDS)	XXX
MAXIMUM WEIGHT CAPACITY	XXX

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High-Speed and High-Performance Boat Operation

If your outboard is to be used on a high-speed or high-performance boat with which you are unfamiliar, we recommend that you do not operate it at its high speed capability without first requesting an initial orientation and familiarization demonstration ride with your dealer or an operator experienced with your boat/outboard combination. For additional information, obtain a copy of our

Hi-Performance Boat Operation booklet from your dealer, distributor, or Mercury Marine.

Propeller Selection

The propeller on your outboard is one of the most important components in the propulsion system. An improper propeller choice can significantly affect the performance of your boat and could result in damage to the outboard engine.

When choosing a propeller, a full selection of aluminum and stainless steel propellers specifically designed for your outboard are available through Mercury Marine. To view the entire product offering and find the correct propeller that is best suited for your application, visit www.mercurmarinepropellers.com or see your local authorized Mercury dealer.

SELECTING THE CORRECT PROPELLER

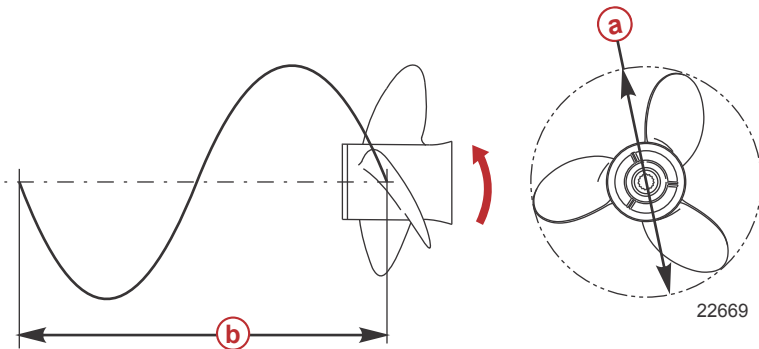
An accurate tachometer for measuring engine speed is important in choosing the correct propeller.

Choose a propeller for your boating application that will allow the engine to operate within the specified full throttle operating range. When operating the boat at full throttle under normal load conditions, the engine RPM should be in the upper half of the recommended full throttle RPM range. Refer to **Specifications**. If engine RPM is above that range, select a propeller of increased pitch in order to reduce engine RPM. If engine RPM is below the recommended range, select a propeller of reduced pitch to increase engine RPM.

GENERAL INFORMATION

IMPORTANT: To ensure proper fit, and performance, Mercury Marine recommends the use of Mercury or Quicksilver branded propellers and mounting hardware.

Propellers are designated by the diameter, pitch, number of blades, and material. The diameter and pitch are stamped (cast) into the side or the end of the propeller hub. The first number represents the diameter of the propeller and the second number represents the pitch. For example, 14x19 represents a propeller with a 14 inch diameter and 19 inches of pitch.



- a** - Diameter
- b** - Pitch - Travel during one revolution

The following are some propeller basics that will help you determine the correct propeller for your boating application.

Diameter - The diameter is the distance across the imaginary circle that is made when the propeller rotates. The correct diameter for each propeller has been predetermined for the design of your outboard. However, when more than one diameter is available for the same pitch, use a larger diameter for heavy boat applications and a smaller diameter for lighter applications.

Pitch - The pitch is the theoretical distance, in inches, that a propeller travels forward during one revolution. Pitch can be thought of similar to gears in a car. The lower the gear, the faster the car will accelerate, but with lower overall top speed. Likewise, a lower pitch propeller will accelerate quickly, but top-end speed will be reduced. The higher the propeller pitch the faster the boat will usually go; though typically slowing acceleration.

Determining the correct pitch size - First, check the full throttle RPM under normal load condition. If the full throttle RPM is within the recommended range, select a replacement or upgrade propeller with the same pitch as the current propeller.

- Adding 1 inch of pitch will reduce the full throttle RPM by 150 to 200
- Subtracting 1 inch of pitch will increase full throttle RPM by 150 to 200

GENERAL INFORMATION

- Upgrading from a 3-blade propeller to a 4-blade propeller will generally decrease full throttle RPM by 50 to 100

IMPORTANT: Avoid damage to the engine. Never use a propeller that allows the engine to exceed the recommended full throttle RPM range when under normal full throttle operation.

PROPELLER MATERIAL

Most propellers manufactured by Mercury Marine are made from either aluminum or stainless steel. Aluminum is suitable for general purpose use and is standard equipment on many new boats. Stainless steel is over five times more durable than aluminum and typically provides performance gains in acceleration and top end speed due to design efficiencies. Stainless steel propellers also come in a larger variety of sizes and styles that allow you to dial in the ultimate performance for your boat.

3 BLADE VS. 4 BLADE

Available in many sizes of both aluminum and stainless, 3 and 4-blade propellers have unique performance characteristics. In general, 3-blade propellers offer good all around performance and higher top speed than 4-blade propellers. However, 4-blade propellers are usually faster to plane and more efficient at cruising speeds, but lack the top end speed of a 3-blade propeller.

Outboard Remote Control Models

The outboard must be equipped with a Mercury remote control designed for digital throttle and shift. Start-in-gear protection is provided by the remote control system.

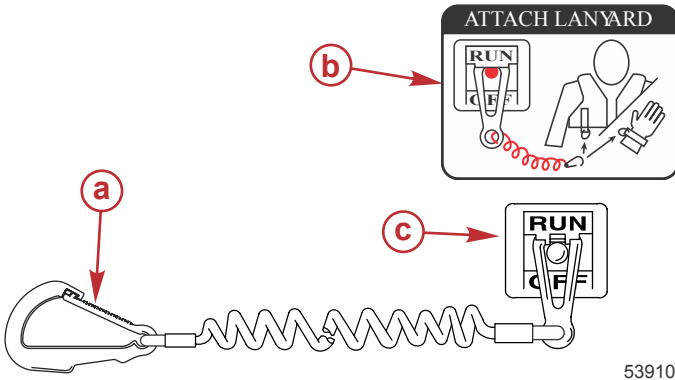
Lanyard Stop Switch

The purpose of a lanyard stop switch is to turn off the engine when the operator moves far enough away from the operator's position (as in accidental ejection from the operator's position) to activate the switch. Tiller handle outboards and some remote control units are equipped with a lanyard stop switch. A lanyard stop switch can be installed as an accessory - generally on the dashboard or side adjacent to the operator's position.

A decal near the lanyard stop switch is a visual reminder for the operator to attach the lanyard to their personal flotation device (PFD) or wrist.

GENERAL INFORMATION

The lanyard cord is usually 122–152 cm (4–5 feet) in length when stretched out, with an element on one end made to be inserted into the switch and a clip on the other end for attaching to the operator's PFD or wrist. The lanyard is coiled to make its at-rest condition as short as possible to minimize the likelihood of lanyard entanglement with nearby objects. Its stretched-out length is made to minimize the likelihood of accidental activation should the operator choose to move around in an area close to the normal operator's position. If it is desired to have a shorter lanyard, wrap the lanyard around the operator's wrist or leg, or tie a knot in the lanyard.



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- a** - Lanyard cord clip
- b** - Lanyard decal
- c** - Lanyard stop switch

Read the following Safety Information before proceeding.

Important Safety Information: The purpose of a lanyard stop switch is to stop the engine when the operator moves far enough away from the operator's position to activate the switch. This would occur if the operator accidentally falls overboard or moves within the boat a sufficient distance from the operator's position. Falling overboard and accidental ejections are more likely to occur in certain types of boats such as low sided inflatables, bass boats, high performance boats, and light, sensitive handling fishing boats operated by a hand tiller. Falling overboard and accidental ejections are also likely to occur as a result of poor operating practices such as sitting on the back of the seat or gunwale at planing speeds, standing at planing speeds, sitting on elevated fishing boat decks, operating at planing speeds in shallow or obstacle infested waters, releasing your grip on a steering wheel or tiller handle that is pulling in one direction, drinking alcohol or consuming drugs, or daring high speed boat maneuvers.

GENERAL INFORMATION

While activation of the lanyard stop switch will stop the engine immediately, a boat will continue to coast for some distance depending upon the velocity and degree of any turn at shut down. However, the boat will not complete a full circle. While the boat is coasting, it can cause injury to anyone in the boat's path as seriously as the boat would when under power.

We strongly recommend that other occupants be instructed on proper starting and operating procedures should they be required to operate the engine in an emergency (if the operator is accidentally ejected).

WARNING

If the operator falls out of the boat, stop the engine immediately to reduce the possibility of serious injury or death from being struck by the boat. Always properly connect the operator to the stop switch using a lanyard.

WARNING

Avoid serious injury or death from deceleration forces resulting from accidental or unintended stop switch activation. The boat operator should never leave the operator's station without first disconnecting the stop switch lanyard from the operator.

Accidental or unintended activation of the switch during normal operation is also a possibility. This could cause any, or all, of the following potentially hazardous situations:

- Occupants could be thrown forward due to unexpected loss of forward motion - a particular concern for passengers in the front of the boat who could be ejected over the bow and possibly struck by the gearcase or propeller.
- Loss of power and directional control in heavy seas, strong current, or high winds.
- Loss of control when docking.

KEEP THE LANYARD STOP SWITCH AND LANYARD CORD IN GOOD OPERATING CONDITION

Before each use, check to ensure the lanyard stop switch works properly. Start the engine and stop it by pulling the lanyard cord. If the engine does not stop, have the switch repaired before operating the boat.

Before each use, visually inspect the lanyard cord to ensure it is in good working condition and that there are no breaks, cuts, or wear to the cord. Check that the clips on the ends of the cord are in good condition. Replace any damaged or worn lanyard cords.

GENERAL INFORMATION

Protecting People in the Water

WHILE YOU ARE CRUISING

It is very difficult for a person standing or floating in the water to take quick action to avoid a boat heading in his/her direction, even at slow speed.



Always slow down and exercise extreme caution any time you are boating in an area where there might be people in the water.

Whenever a boat is moving (coasting) and the outboard gear shift is in neutral position, there is sufficient force by the water on the propeller to cause the propeller to rotate. This neutral propeller rotation can cause serious injury.

WHILE THE BOAT IS STATIONARY

WARNING

A spinning propeller, a moving boat, or any solid device attached to the boat can cause serious injury or death to swimmers. Stop the engine immediately whenever anyone in the water is near your boat.

Shift the outboard into neutral and shut off the engine before allowing people to swim or be in the water near your boat.

Passenger Safety Message - Pontoon Boats and Deck Boats

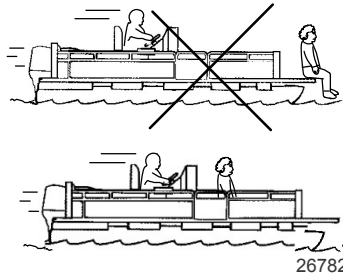
Whenever the boat is in motion, observe the location of all passengers. Do not allow any passengers to stand or use seats other than those designated for traveling faster than idle speed. A sudden reduction in boat speed, such as plunging into a large wave or wake, a sudden throttle reduction, or a sharp change of boat direction, could throw them over the front of the boat. Falling over the front of the boat between the two pontoons will position them to be run over by the outboard.

BOATS HAVING AN OPEN FRONT DECK

No one should ever be on the deck in front of the fence while the boat is in motion. Keep all passengers behind the front fence or enclosure.

GENERAL INFORMATION

Persons on the front deck could easily be thrown overboard or persons dangling their feet over the front edge could get their legs caught by a wave and pulled into the water.



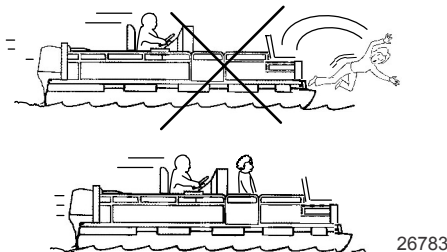
⚠ WARNING

Sitting or standing in an area of the boat not designed for passengers at speeds above idle can cause serious injury or death. Stay back from the front end of deck boats or raised platforms and remain seated while the boat is in motion.

BOATS WITH FRONT MOUNTED, RAISED PEDESTAL FISHING SEATS

Elevated fishing seats are not intended for use when the boat is traveling faster than idle or trolling speed. Sit only in seats designated for traveling at faster speeds.

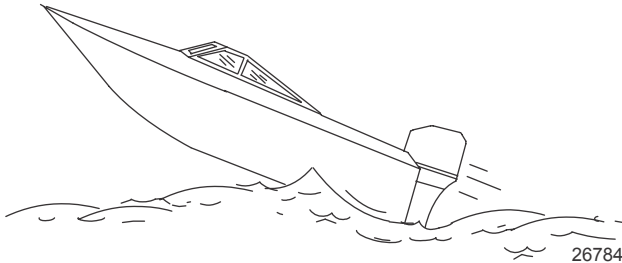
Any unexpected, sudden reduction in boat speed could result in the elevated passenger falling over the front of the boat.



GENERAL INFORMATION

Wave and Wake Jumping

Operating recreational boats over waves and wake is a natural part of boating. However, when this activity is done with sufficient speed to force the boat hull partially or completely out of the water, certain hazards arise, particularly when the boat enters the water.



The primary concern is the boat changing direction while in the midst of the jump. In such case, the landing may cause the boat to veer violently in a new direction. Such a sharp change in direction can cause occupants to be thrown out of their seats, or out of the boat.

⚠ WARNING

Wave or wake jumping can cause serious injury or death from occupants being thrown within or out of the boat. Avoid wave or wake jumping whenever possible.

There is another less common hazardous result from allowing your boat to launch off a wave or wake. If the bow of your boat pitches down far enough while airborne, upon water contact it may penetrate under the water surface and submarine for an instant. This will bring the boat to a nearly instantaneous stop and can send the occupants flying forward. The boat may also steer sharply to one side.

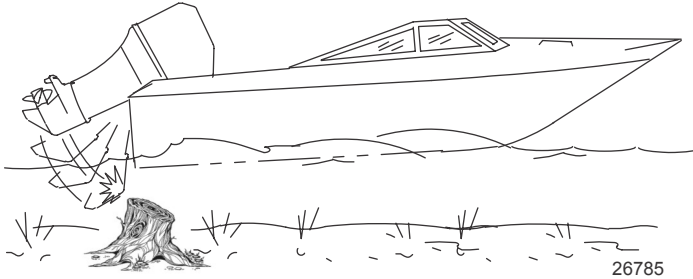
Impact with Underwater Hazards

Your outboard is equipped with a hydraulic trim and tilt system that also contains a shock absorbing feature. This feature helps the outboard withstand damage in the case of impact with an underwater object at low to moderate speeds. At higher speeds, the force of the impact may exceed the system's ability to absorb the energy of the impact and cause serious product damage.

No impact protection exists while in reverse. Use extreme caution when operating in reverse to avoid striking underwater objects.

GENERAL INFORMATION

Reduce speed and proceed with caution whenever you drive a boat in shallow water areas or in areas where you suspect underwater obstacles may exist that could be struck by the outboard or the boat bottom. **The most significant action you can take to help reduce injury or impact damage from striking a floating or underwater object is to control the boat speed. Under these conditions, boat speed should be kept to the minimum planing speed, typically 24 to 40 km/h (15 to 25 mph).**



⚠ WARNING

Avoid serious injury or death from all or part of an outboard or drive unit coming into the boat after striking a floating or underwater object. When operating in waters where objects may be at the surface or just under the surface of the water, reduce your speed and keep a vigilant lookout.

Examples of objects that can cause engine damage are dredging pipes, bridge supports, wing dams, trees, stumps, and rocks.

Striking a floating or underwater object could result in any of an infinite number of situations. Some of these situations could yield the following:

- Part of the outboard or the entire outboard could break loose and fly into the boat.
- The boat could move suddenly in a new direction. A sharp change in direction can cause occupants to be thrown out of their seats or out of the boat.
- The boat's speed could rapidly reduce. This will cause occupants to be thrown forward or even out of the boat.
- The outboard or boat could sustain impact damage.

After striking a submerged object, stop the engine as soon as possible and inspect it for any broken or loose parts. If damage is present or suspected, the outboard should be taken to an authorized dealer for a thorough inspection and necessary repair.

The boat should also be checked for any hull fractures, transom fractures, or water leaks. If water leaks are discovered after an impact, immediately activate the bilge pump.

GENERAL INFORMATION

Operating a damaged outboard could cause additional damage to other parts of the outboard or could affect control of the boat. If continued running is necessary, do so at greatly reduced speeds.

⚠ WARNING

Operating a boat or engine with impact damage can result in product damage, serious injury, or death. If the vessel experiences any form of impact, have an authorized Mercury Marine dealer inspect and repair the vessel or power package.

Exhaust Emissions

BE ALERT TO CARBON MONOXIDE POISONING

Carbon monoxide (CO) is a deadly gas that is present in the exhaust fumes of all internal combustion engines, including the engines that propel boats, and the generators that power boat accessories. By itself, CO is odorless, colorless, and tasteless, but if you can smell or taste engine exhaust, you are inhaling CO.

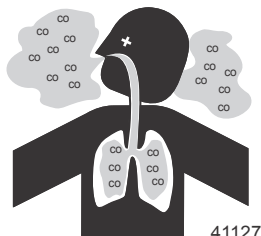
Early symptoms of carbon monoxide poisoning, which are similar to the symptoms of seasickness and intoxication, include headache, dizziness, drowsiness, and nausea.

⚠ WARNING

Inhaling engine exhaust gases can result in carbon monoxide poisoning, which can lead to unconsciousness, brain damage, or death. Avoid exposure to carbon monoxide.

Stay clear from exhaust areas when engine is running. Keep the boat well-ventilated while at rest or underway.

STAY CLEAR OF EXHAUST AREAS



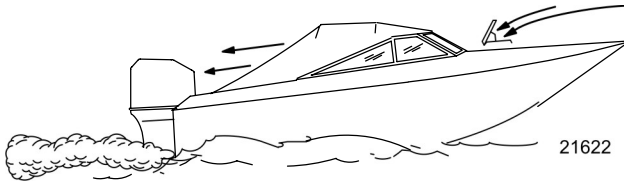
GENERAL INFORMATION

Engine exhaust gases contain harmful carbon monoxide. Avoid areas of concentrated engine exhaust gases. When engines are running, keep swimmers away from the boat, and do not sit, lie, or stand on swim platforms or boarding ladders. While underway, do not allow passengers to be positioned immediately behind the boat (platform dragging, teak/body surfing). This dangerous practice not only places a person in an area of high engine exhaust concentration, but also subjects them to the possibility of injury from the boat propeller.

GOOD VENTILATION

Ventilate the passenger area, open side curtains or forward hatches to remove fumes.

Example of desired air flow through the boat:

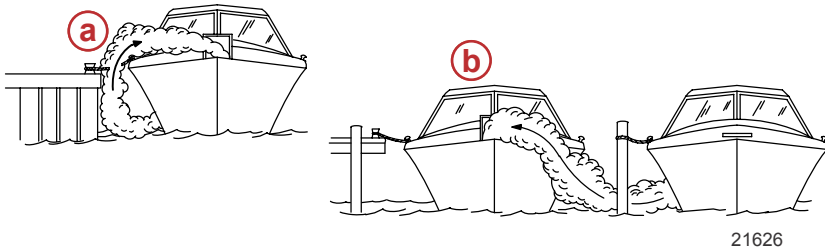


POOR VENTILATION

Under certain running and/or wind conditions, permanently enclosed or canvas enclosed cabins or cockpits with insufficient ventilation may draw in carbon monoxide. Install one or more carbon monoxide detectors in your boat.

Although the occurrence is rare, on a very calm day, swimmers and passengers in an open area of a stationary boat that contains, or is near, a running engine may be exposed to a hazardous level of carbon monoxide.

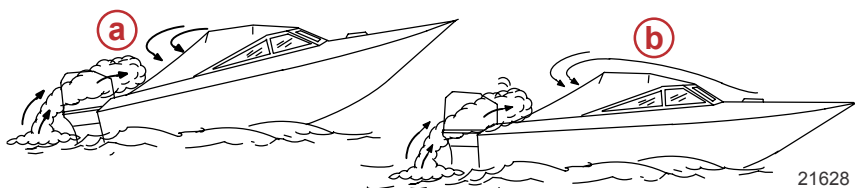
1. Examples of poor ventilation while the boat is stationary:



- a** - Operating the engine when the boat is moored in a confined space
- b** - Mooring close to another boat that has its engine operating

GENERAL INFORMATION

2. Examples of poor ventilation while the boat is moving:



- a** - Operating the boat with the trim angle of the bow too high
- b** - Operating the boat with no forward hatches open (station wagon effect)

Selecting Accessories for Your Outboard

Genuine Mercury Precision or Quicksilver Accessories have been specifically designed and tested for your outboard. These accessories are available from Mercury Marine dealers.

IMPORTANT: Check with your dealer before installing accessories. The misuse of approved accessories or the use of nonapproved accessories can damage the product.

Some accessories not manufactured or sold by Mercury Marine are not designed to be safely used with your power package and may void warranty. Acquire and read the installation and operation manuals for each selected accessory.

Safe Boating Recommendations

To safely enjoy the waterways, familiarize yourself with local and all other governmental boating regulations and restrictions and consider the following suggestions.

Know and obey all nautical rules and laws of the waterways.

- We recommend that all powerboat operators complete a boating safety course. In the U.S., the U.S. Coast Guard Auxiliary, the Power Squadron, the Red Cross, and your state or provincial boating law enforcement agency provide courses. For more information in the U.S., call the Boat U.S. Foundation at 1-800-336-BOAT (2628).

Perform safety checks and required maintenance.

- Follow a regular schedule and ensure that all repairs are properly made.

Check safety equipment onboard.

- Here are some suggestions of the types of safety equipment to carry when boating:
 - ☐ Approved fire extinguishers
 - ☐ Signal devices: flashlight, rockets or flares, flag, and whistle or horn
 - ☐ Tools necessary for minor repairs

GENERAL INFORMATION

- ☐ Anchor and extra anchor line
- ☐ Manual bilge pump and extra drain plugs
- ☐ Drinking water
- ☐ Radio
- ☐ Paddle or oar
- ☐ Spare propeller, thrust hubs, and an appropriate wrench
- ☐ First aid kit and instructions
- ☐ Waterproof storage containers
- ☐ Spare operating equipment, batteries, bulbs, and fuses
- ☐ Compass and map or chart of the area
- ☐ Personal flotation device (one per person onboard)

Watch for signs of weather change and avoid foul weather and rough-sea boating.

Tell someone where you are going and when you expect to return.

Passenger boarding.

- Stop the engine whenever passengers are boarding, unloading, or are near the back (stern) of the boat. Shifting the drive unit into neutral is not sufficient.

Use personal flotation devices.

- Federal law requires that there be a U.S. Coast Guard-approved life jacket (personal flotation device), correctly sized and readily accessible for every person onboard, plus a throwable cushion or ring. We strongly advise that everyone wear a life jacket at all times while in the boat.

Prepare other boat operators.

- Instruct at least one person onboard in the basics of starting and operating the engine and boat handling in case the driver becomes disabled or falls overboard.

Do not overload your boat.

- Most boats are rated and certified for maximum load (weight) capacities (refer to your boat's capacity plate). Know your boat's operating and loading limitations. Know if your boat will float if it is full of water. When in doubt, contact your authorized Mercury Marine dealer or the boat manufacturer.

Ensure that everyone in the boat is properly seated.

GENERAL INFORMATION

- Do not allow anyone to sit or ride on any part of the boat that was not intended for such use. This includes the backs of seats, gunwales, transom, bow, decks, raised fishing seats, and any rotating fishing seat. Passengers should not sit or ride anywhere that sudden unexpected acceleration, sudden stopping, unexpected loss of boat control, or sudden boat movement could cause a person to be thrown overboard or into the boat. Ensure that all passengers have a proper seat and are in it before any boat movement.

Never operate a boat while under the influence of alcohol or drugs. It is the law.

- Alcohol or drugs can impair your judgment and greatly reduce your ability to react quickly.

Know your boating area and avoid hazardous locations.

Be alert.

- The operator of the boat is responsible by law to maintain a proper lookout by sight and hearing. The operator must have an unobstructed view particularly to the front. No passengers, load, or fishing seats should block the operator's view when the boat is above idle or planing transition speed. Watch out for others, the water, and your wake.

Never drive your boat directly behind a water-skier.

- Your boat traveling at 40 km/h (25 mph) will overtake a fallen skier who is 61 m (200 ft) in front of you in five seconds.

Watch fallen skiers.

- When using your boat for waterskiing or similar activities, always keep a fallen or down skier on the operator's side of the boat while returning to attend to the skier. The operator should always have the down skier in sight and never back up to the skier or anyone in the water.

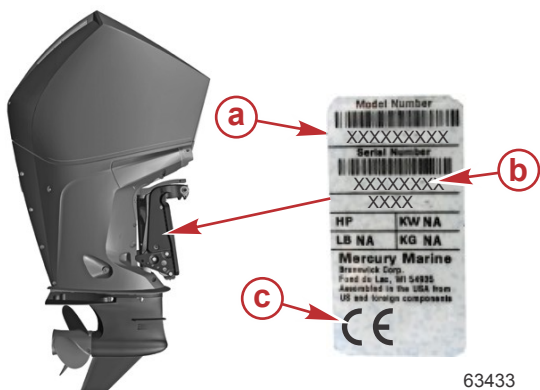
Report accidents.

- Boat operators are required by law to file a boating accident report with their state boating law enforcement agency when their boat is involved in certain boating accidents. A boating accident must be reported if 1) there is loss of life or probable loss of life, 2) there is personal injury requiring medical treatment beyond first aid, 3) there is damage to boats or other property where the damage value exceeds \$500.00, or 4) there is complete loss of the boat. Seek further assistance from local law enforcement.

GENERAL INFORMATION

Recording Serial Number

It is important to record this number for future reference. The serial number is located on the outboard, as shown.



63433

- a** - Model designation
- b** - Serial number
- c** - Certified Europe insignia (as applicable)

GENERAL INFORMATION

Specification—V6 Models

V6 FOURSTROKE MODELS

Attribute		175	200	225
Horsepower		175	200	225
Kilowatts		129	147	165
Full throttle RPM range		5000–5800		5200–6000
Idle RPM in neutral gear*		600		
Troll control RPM limit		550–1000		
Number of cylinders		6		
Displacement		3.4 Liter 3,432 cc (209.4 cid)		
Cylinder bore		92 mm (3.62 in.)		
Stroke		86 mm (3.38 in.)		
Spark plug		NGK LKAR7C-9		
Spark plug gap		0.9 mm (0.035 in.)		
Spark plug hex size		14 mm		
Gearcase type		122 mm (4.8 in.)		
Gearcase capacity	Right-hand	600 mL (20.2 fl oz)		
	Left-hand	510 mL (17.2 fl oz)		
Gear ratio		1.85:1		
Recommended gasoline		Refer to Fuel and Oil		
Recommended oil		Refer to Fuel and Oil		
Engine oil capacity with oil filter replacement		6.6 Liter (7.0 US qt)		
Required battery type		12-volt AGM (absorbed glass mat) battery		
Battery type**	USA (SAE)	800 minimum marine cranking amps (MCA) with a minimum reserve capacity of 135 RC25 rating		
	International (EN)	975 minimum cold cranking amps (CCA) with a minimum 65 amp hour (Ah)		

* Engine at normal operation temperature.

** Battery manufacturers may rate and test their batteries to different standards. MCA, CCA, Ah, and reserve capacity (RC) are the ratings recognized by Mercury Marine. Manufacturers that use standards different than these, such as equivalent MCA, do not meet Mercury Marine battery requirements.

GENERAL INFORMATION

SEAPRO V6 MODELS

Attribute		200 SeaPro
Horsepower		200
Kilowatts		147
Full throttle RPM range		4600–5400
Idle RPM in neutral gear*		600
Troll control RPM limit		550–1000
Number of cylinders		6
Displacement		3.4 Liter 3.432 cc (209.4 cid)
Cylinder bore		92 mm (3.62 in.)
Stroke		86 mm (3.38 in.)
Spark plug		NGK LKAR7C-9
Spark plug gap		0.9 mm (0.035 in.)
Spark plug hex size		14 mm
Gearcase type—SeaPro		137 mm (5.4 in.)
Gearcase capacity	Right-hand	980 mL (33.1 fl oz)
	Left-hand	
Gear ratio		1.85:1
Recommended gasoline		Refer to Fuel and Oil
Recommended oil		Refer to Fuel and Oil
Engine oil capacity with oil filter replacement		6.6 Liter (7.0 US qt)
Required battery type		12-volt AGM (absorbed glass mat) battery
Battery type**	USA (SAE)	800 minimum marine cranking amps (MCA) with a minimum reserve capacity of 135 RC25 rating
	International (EN)	975 minimum cold cranking amps (CCA) with a minimum 65 amp hour (Ah)

* Engine at normal operation temperature.

** Battery manufacturers may rate and test their batteries to different standards. MCA, CCA, Ah, and reserve capacity (RC) are the ratings recognized by Mercury Marine. Manufacturers that use standards different than these, such as equivalent MCA, do not meet Mercury Marine battery requirements.

GENERAL INFORMATION

Specification—V8 Models

V8 FOURSTROKE MODELS

Attribute		250	300
Horsepower		250	300
Kilowatts		184	221
Full throttle RPM range		5200–6000	
Idle RPM in neutral gear*		600	
Troll control RPM limit		550–1000	
Number of cylinders		8	
Displacement		4.6 Liter 4,576 cc (279.2 cid)	
Cylinder bore		92 mm (3.62 in.)	
Stroke		86 mm (3.38 in.)	
Spark plug		NGK LKAR7C-9	
Spark plug gap		0.9 mm (0.035 in.)	
Spark plug hex size		14 mm	
Gearcase type		137 mm (5.4 in.)	
Gear ratio		1.75:1 1.85:1	
Gearcase capacity	Right-hand	720 mL (24.4 fl oz)	
	Left-hand	680 mL (23.0 fl oz)	
Recommended gasoline		Refer to Fuel and Oil	
Recommended oil		Refer to Fuel and Oil	
Engine oil capacity with oil filter replacement		6.6 Liter (7.0 US qt)	
Required battery type		12-volt AGM (absorbed glass mat) battery	
Battery type**	USA (SAE)	800 minimum marine cranking amps (MCA) with a minimum reserve capacity of 135 RC25 rating	
	International (EN)	975 minimum cold cranking amps (CCA) with a minimum 65 amp hour (Ah)	

* Engine at normal operation temperature.

** Battery manufacturers may rate and test their batteries to different standards. MCA, CCA, Ah, and reserve capacity (RC) are the ratings recognized by Mercury Marine. Manufacturers that use standards different than these, such as equivalent MCA, do not meet Mercury Marine battery requirements.

GENERAL INFORMATION

V8 PRO XS MODELS

Attribute		200	250	300
Horsepower		200	250	300
Kilowatts		147	184	221
Full throttle RPM range		5600–6200		
Idle RPM in neutral gear*		600		
Troll control RPM limit		550–1000		
Number of cylinders		8		
Displacement		4.6 Liter 4,576 cc (279.2 cid)		
Cylinder bore		92 mm (3.62 in.)		
Stroke		86 mm (3.38 in.)		
Spark plug		NGK LKAR7C-9		
Spark plug gap		0.9 mm (0.035 in.)		
Spark plug hex size		14 mm		
Torque Master ratio		1.75:1		
137 mm (5.4 in.) ratio		1.75:1		
Gearcase capacity	Torque Master	520 mL (17.5 fl oz)		
	137 mm (5.4 in.) RH	720 mL (24.4 fl oz)		
	137 mm (5.4 in.) LH	680 mL (23.0 fl oz)		
Recommended gasoline		Refer to Fuel and Oil		
Recommended oil		Refer to Fuel and Oil		
Engine oil capacity with oil filter replacement		6.6 Liter (7.0 US qt)		
Required battery type		12-volt AGM (absorbed glass mat) battery		
Battery type**	USA (SAE)	800 minimum marine cranking amps (MCA) with a minimum reserve capacity of 135 RC25 rating		
	International (EN)	975 minimum cold cranking amps (CCA) with a minimum 65 amp hour (Ah)		

* Engine at normal operation temperature.

** Battery manufacturers may rate and test their batteries to different standards. MCA, CCA, Ah, and reserve capacity (RC) are the ratings recognized by Mercury Marine. Manufacturers that use standards different than these, such as equivalent MCA, do not meet Mercury Marine battery requirements.

GENERAL INFORMATION

SEAPRO V8 MODELS

Attribute		225 SeaPro	250 SeaPro	300 SeaPro
Horsepower		225	250	300
Kilowatts		165	184	221
Full throttle RPM range		4800–5600		
Idle RPM in neutral gear*		600		
Troll control RPM limit		550–1000		
Number of cylinders		8		
Displacement		4.6 Liter 4,576 cc (279.2 cid)		
Cylinder bore		92 mm (3.62 in.)		
Stroke		86 mm (3.38 in.)		
Spark plug		NGK LKAR7C-9		
Spark plug gap		0.9 mm (0.035 in.)		
Spark plug hex size		14 mm		
Gearcase type—SeaPro		137 mm (5.4 in.)		
Gear ratio	Right-hand	1.75:1		
	Left-hand			
Gearcase capacity	Right-hand	980 mL (33.1 fl oz)		
	Left-hand			
Recommended gasoline		Refer to Fuel and Oil		
Recommended oil		Refer to Fuel and Oil		
Engine oil capacity with oil filter replacement		6.6 Liter (7.0 US qt)		
Required battery type		12-volt AGM (absorbed glass mat) battery		
Battery type**	USA (SAE)	800 minimum marine cranking amps (MCA) with a minimum reserve capacity of 135 RC25 rating		
	International (EN)	975 minimum cold cranking amps (CCA) with a minimum 65 amp hour (Ah)		

* Engine at normal operation temperature.

**Battery manufacturers may rate and test their batteries to different standards. MCA, CCA, Ah, and reserve capacity (RC) are the ratings recognized by Mercury Marine. Manufacturers that use standards different than these, such as equivalent MCA, do not meet Mercury Marine battery requirements. Methods used to determine cranking ratings vary throughout the world.

GENERAL INFORMATION

300R Models

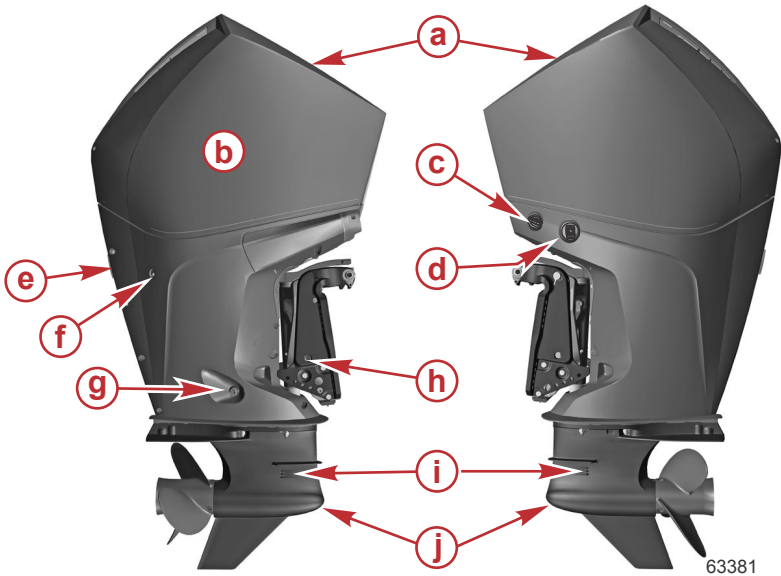
Attribute		300R
Horsepower		300
Kilowatts		221
Full throttle RPM range		5800–6400
Idle RPM in neutral gear*		600
Troll control RPM limit		550–1000
Number of cylinders		8
Displacement		4.6 Liter 4,576 cc (279.2 cid)
Cylinder bore		92 mm (3.62 in.)
Stroke		86 mm (3.38 in.)
Spark plug		NGK LKAR7C-9
Spark plug gap		0.9 mm (0.035 in.)
Spark plug hex size		14 mm
137 mm (5.4 in.) ratio		1.75:1
Sport Master ratio		1.75:1
Gearcase capacity	137 mm (5.4 in.) RH	720 mL (24.4 fl oz)
	137 mm (5.4 in.) LH	680 mL (23.0 fl oz)
	Sport Master RH	620 mL (21.0 fl oz)
	Sport Master LH	
Recommended gasoline		Refer to Fuel and Oil
Recommended oil		Refer to Fuel and Oil
Engine oil capacity with oil filter replacement		6.6 Liter (7.0 US qt)
Required battery type		12-volt AGM (absorbed glass mat) battery
Battery type**	USA (SAE)	800 minimum marine cranking amps (MCA) with a minimum reserve capacity of 135 RC25 rating
	International (EN)	975 minimum cold cranking amps (CCA) with a minimum 65 amp hour (Ah)

* Engine at normal operation temperature.

GENERAL INFORMATION

** Battery manufacturers may rate and test their batteries to different standards. MCA, CCA, Ah, and reserve capacity (RC) are the ratings recognized by Mercury Marine. Manufacturers that use standards different than these, such as equivalent MCA, do not meet Mercury Marine battery requirements.

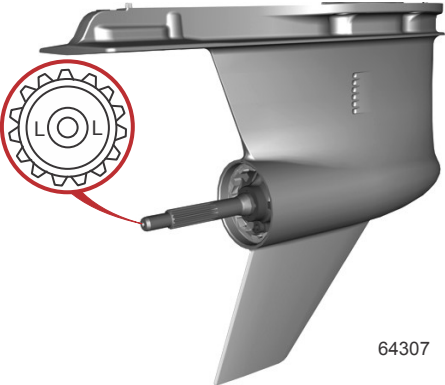
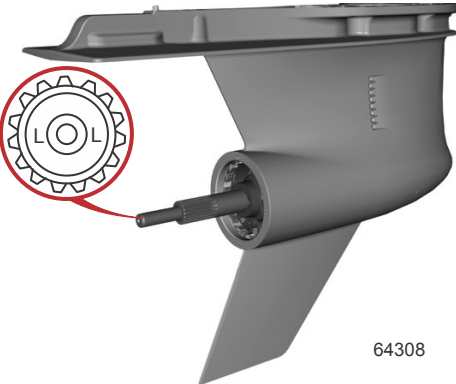
Component Identification



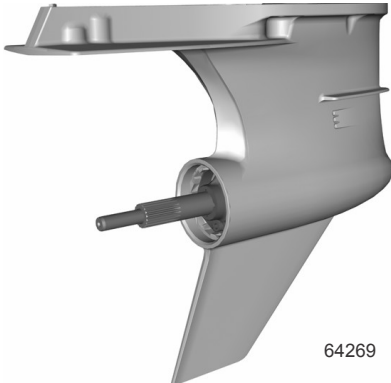
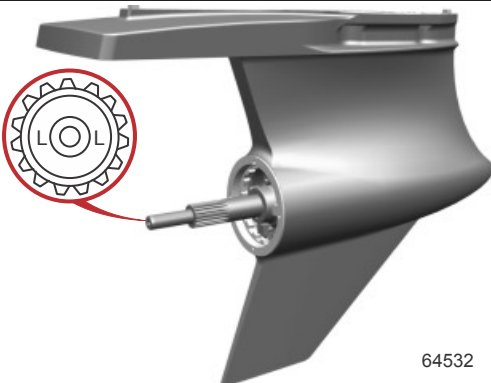
- a** - Service access door
- b** - Top cowl
- c** - Engine flush
- d** - Auxiliary tilt switch
- e** - Exhaust relief
- f** - Water pump indicator hole
- g** - Engine oil drain
- h** - Manual tilt release
- i** - Cooling water intake holes
- j** - Auxiliary cooling water intake holes

GENERAL INFORMATION

Gearcase Identification

Diameter or Type	Identification Features	Illustration
122 mm (4.8 in.)	Water intake—six per side, four torpedo low water	 64307
	Left-hand rotation gearcase—LL stamped on the end of propeller shaft	
137 mm (5.4 in.)	Water intake—eight per side, four torpedo low water	 64308
	Left-hand rotation gearcase—LL stamped on the end of propeller shaft	

GENERAL INFORMATION

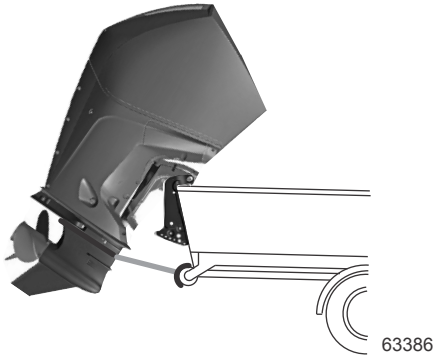
Diameter or Type	Identification Features	Illustration
Torque Master	Water intake—three per side, four torpedo low water	 64269
Sport Master	Water intake—three torpedo low water	
	Left-hand rotation gearcase—LL stamped on the end of propeller shaft	

TRANSPORTING

Trailing Boat/Outboard

Trailer your boat with the outboard tilted down in a vertical operating position.

If additional ground clearance is required, the outboard should be tilted up using an accessory outboard support device. Refer to your local dealer for recommendations. Additional clearance may be required for railroad crossings, driveways, and trailer bouncing.



IMPORTANT: Do not rely on the power trim/tilt system or tilt support lever to maintain proper ground clearance for trailering. The outboard tilt support lever is not intended to support the outboard for trailering.

Shift the outboard into reverse gear. This prevents the propeller from spinning.

FUEL AND OIL

Fuel Requirements

IMPORTANT: Use of improper gasoline can damage your engine. Engine damage resulting from the use of improper gasoline is considered misuse of the engine and will not be covered under the limited warranty.

FUEL RATINGS

Mercury outboard engines will operate satisfactorily with any major brand of unleaded gasoline that meets the following specifications:

USA and Canada - A posted pump octane rating of 87 (R+M)/2, minimum, for most models. Premium gasoline 91 (R+M)/2 octane is also acceptable for most models. **Do not** use leaded gasoline.

Outside USA and Canada - A posted pump octane rating of 91 RON, minimum, for most models. Premium gasoline (95 RON) is also acceptable for all models. **Do not** use leaded gasoline.

USING REFORMULATED (OXYGENATED) GASOLINE (USA ONLY)

Reformulated gasoline is required in certain areas of the USA and is acceptable for use in your Mercury Marine engine. The only oxygenate currently in use in the USA is alcohol (ethanol, methanol, or butanol).

GASOLINE CONTAINING ALCOHOL

Bu16 Butanol Fuel Blends

Fuel blends of up to 16.1% butanol (Bu16) that meet the published Mercury Marine fuel rating requirements are an acceptable substitute for unleaded gasoline. Contact your boat manufacturer for specific recommendations on your boat's fuel system components (fuel tanks, fuel lines, and fittings).

Methanol and Ethanol Fuel Blends

IMPORTANT: The fuel system components on your Mercury Marine engine will withstand up to 10% alcohol (methanol or ethanol) content in the gasoline. Your boat's fuel system may not be capable of withstanding the same percentage of alcohol. Contact your boat manufacturer for specific recommendations on your boat's fuel system components (fuel tanks, fuel lines, and fittings).

Be aware that gasoline containing methanol or ethanol may cause increased:

- Corrosion of metal parts
- Deterioration of rubber or plastic parts
- Fuel permeation through the rubber fuel lines
- Likelihood of phase separation (water and alcohol separating from the gasoline in the fuel tank)

FUEL AND OIL

⚠ WARNING

Fuel leakage is a fire or explosion hazard, which can cause serious injury or death. Periodically inspect all fuel system components for leaks, softening, hardening, swelling, or corrosion, particularly after storage. Any sign of leakage or deterioration requires replacement before further engine operation.

IMPORTANT: If you use gasoline that contains or might contain methanol or ethanol, you must increase the frequency of inspection for leaks and abnormalities.

IMPORTANT: When operating a Mercury Marine engine on gasoline containing methanol or ethanol, do not store the gasoline in the fuel tank for long periods. Cars normally consume these blended fuels before they can absorb enough moisture to cause trouble; boats often sit idle long enough for phase separation to take place. Internal corrosion may occur during storage if alcohol has washed protective oil films from internal components.

Fuel Additives

To minimize carbon deposit buildup in the engine, add Mercury or Quicksilver Quickleen Engine and Fuel System Cleaner to the engine's fuel at each tank throughout the boating season. Use the additive as directed on the container.

Low Permeation Fuel Hose Requirement

Required for outboards manufactured for sale, sold, or offered for sale in the United States.

- The Environmental Protection Agency (EPA) requires that any outboard manufactured after January 1, 2009, must use low permeation fuel hose for the primary fuel hose connecting the fuel tank to the outboard.
- Low permeation hose is USCG Type B1-15 or Type A1-15, defined as not exceeding 15 g/m²/24 h with CE 10 fuel at 23 °C as specified in SAE J 1527 - marine fuel hose.

Fuel Demand Valve

Some boat fuel systems incorporate a fuel demand valve between the fuel tank and the engine and others do not. This engine can be operated with or without a fuel demand valve.

The fuel demand valve has a manual release. The manual release can be used (pushed in) to open (bypass) the valve in case of a fuel blockage in the valve.



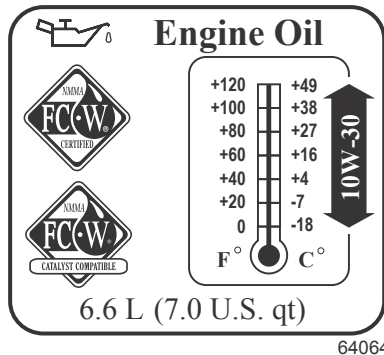
- a -** Fuel demand valve - installed in the fuel hose between the fuel tank and primer bulb
- b -** Manual release
- c -** Vent/water drain holes

FUEL AND OIL

Engine Oil Recommendations—Standard, Pro XS, and Race (R) Models

Mercury or Quicksilver NMMA FC-W or NMMA FC-W catalyst compatible certified SAE 10W-30 Marine 4-Stroke Engine Oil is recommended for general all-temperature use. As an optional choice, Mercury or Quicksilver SAE 25W-40 Mineral Marine 4-Stroke Engine Oil or SAE 25W-40 Synthetic Blend Marine 4-Stroke engine oil may be used. If the recommended Mercury or Quicksilver NMMA FC-W certified oils are not available, a major outboard manufacturer's brand of NMMA FC-W certified 4-Stroke outboard oil of similar viscosity may be used.

IMPORTANT: The use of nondetergent oils, multiviscosity oils (other than Mercury or Quicksilver NMMA FC-W certified oil or a major brand NMMA FC-W certified oil), full synthetic oils, low quality oils, or oils that contain solid additives are not recommended.

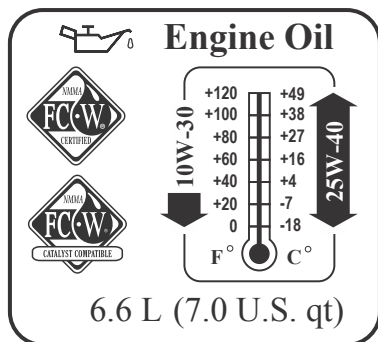


Engine Oil Recommendations—SeaPro Models

Mercury or Quicksilver NMMA FC-W or NMMA FC-W catalyst compatible certified SAE 25W-40 Mineral Marine 4-Stroke Engine Oil or SAE 25W-40 Synthetic Blend Marine 4-Stroke Engine Oil is recommended for general all-temperature use. As an optional choice, Mercury or Quicksilver or SAE 10W-30 Marine 4-Stroke Engine Oil may be used when temperatures are 0 °C (32 °F) or less. If the recommended Mercury or Quicksilver NMMA FC-W certified oils are not available, a major outboard manufacturer's brand of NMMA FC-W certified 4-Stroke outboard oil of similar viscosity may be used.

FUEL AND OIL

IMPORTANT: The use of nondetergent oils, multiviscosity oils (other than Mercury or Quicksilver NMMA FC-W certified oil or a major brand NMMA FC-W certified oil), full synthetic oils, low quality oils, or oils that contain solid additives are not recommended.



64063

Checking and Adding Engine Oil

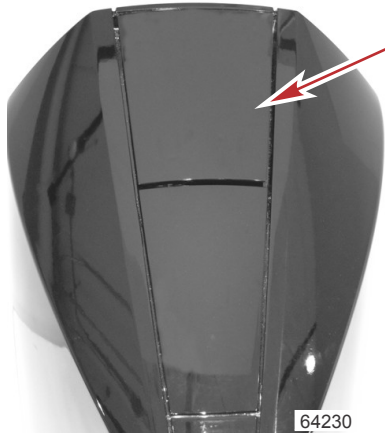
IMPORTANT: Inspect oil for signs of contamination. Oil contaminated with water will have a milky color to it; oil contaminated with fuel will have a strong fuel smell. If contaminated oil is noticed, have the engine checked by your dealer.

IMPORTANT: Do not overfill. Tilt the outboard out/up past vertical for approximately one minute to allow trapped oil to drain back to the oil sump. The outboard must be in a vertical (not tilted) position when checking the engine oil. For accurate readings, check the oil only when the engine is cold or after the engine has not run for at least an hour.

1. Before starting a cold engine, tilt the outboard out/up past vertical to allow trapped oil to drain back to the oil sump. Allow the outboard to remain tilted for approximately one minute.
2. Tilt the outboard to a vertical operating position.

FUEL AND OIL

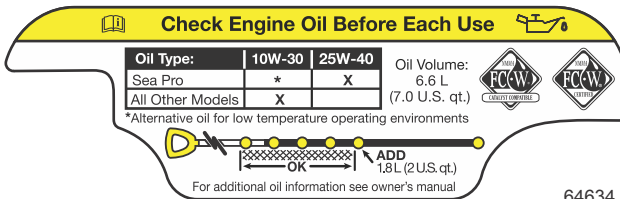
3. Push down on the port side of the service access door to unlock and open the door.



64230

Push here to unlock

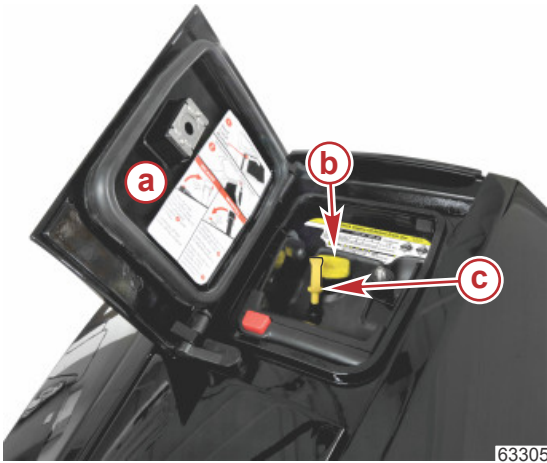
NOTE: On the underside of the service access door is a quick reference decal which lists the type of oil to use on various products.



Quick reference decal

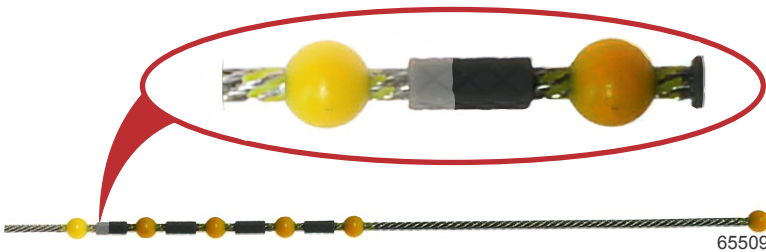
FUEL AND OIL

4. Remove the dipstick and observe the area of the five beads.



- a - Service access door
- b - Oil fill cap
- c - Dipstick

5. The bead or crosshatch which shows oil furthest from the end is the oil level.

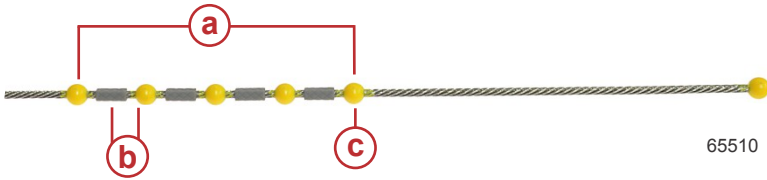


Oil level example

NOTE: New oil (level) may be difficult to identify which is why the crosshatch between the beads are part of the dipstick assembly. When checking the oil level, if oil is on any of the five oil range beads or four crosshatch, the oil level is within the safe operating range. When the oil level is only on the lowest oil range bead, the operator can add 1.8 Liter (2 US qt) of oil and the level will remain within the safe operating range. When the oil becomes dark from hours of product use, it will be easier to identify the oil level on the dipstick.

FUEL AND OIL

IMPORTANT: Repeated removal and insertion of the dipstick will subsequently deposit oil further up the dipstick tube which potentially may cause an error reading the oil level.



- a -** Safe operating range
- b -** General area after an oil change
- c -** Add 1.8 Liter (2 US qt) of oil

6. If none of the beads shows the oil level, remove the oil filler cap and add 1.8 Liter (2 US qt) of the specified outboard motor oil.
7. Allow a few minutes for the oil to drain into the sump and insert the oil dipstick.
8. Remove the dipstick and inspect if the oil level is within the safe operating range.
9. Install the dipstick and oil filler cap hand-tight.
10. Close the service access door and lock into place by pushing on the port side of the door.

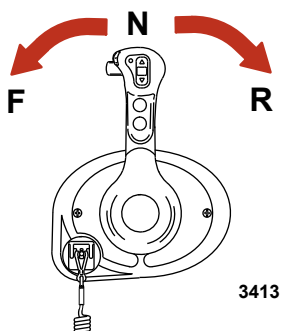
FEATURES AND CONTROLS

Adaptive Speed Control

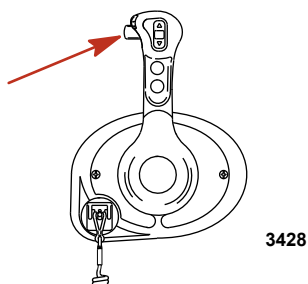
This outboard package utilizes adaptive speed control which automatically adjusts the engine load (throttle) to maintain engine speed (RPM). For example, when the boat operator steers into a hard turn, which results in increased load on the engine and a loss of RPM, the propulsion control module (PCM) will open the throttle to maintain RPM through the turn, without the need for the operator to increase the remote control throttle handle. Another example is when cruising or utilizing the boat for tow sports, engine speed will remain constant, regardless of load changes due to waves, trim position, turning or load changes from tow sports. Adaptive speed control is active from idle RPM up to max rated RPM, however, can only maintain engine speed when the throttle is less than wide open.

Panel Mount Control Features and Operation

1. Operation of the shift and throttle is controlled by the movement of the control handle. Push the control handle forward from neutral to the first detent for forward gear. Continue pushing forward to increase speed. Pull the control handle back from neutral to the first detent for reverse gear. Continue pulling back to increase speed.

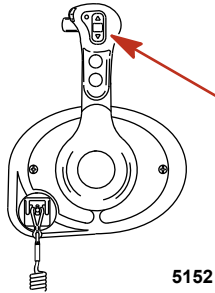


2. Shift lock - Pressing the shift lock allows the engine to shift. The shift lock must always be pressed when moving the control handle out of the neutral position.

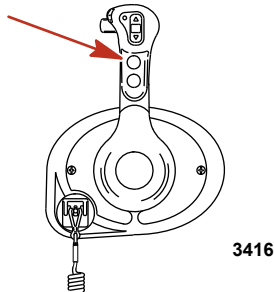


FEATURES AND CONTROLS

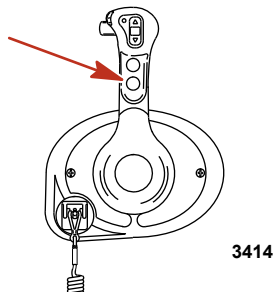
3. Trim switch (if equipped) - Pressing the trim switch will trim the engine up or down.



4. Throttle only button - Allows the boat operator to increase engine RPM for warm-up, without shifting the engine into gear. To engage throttle only, move the control handle into the neutral position. Press the throttle only button while moving the control handle ahead to the forward detent. The horn indicates throttle only is engaged. Advance throttle to increase engine RPM. To disengage, return the control handle to the neutral position. Engine RPM is limited to prevent engine damage.

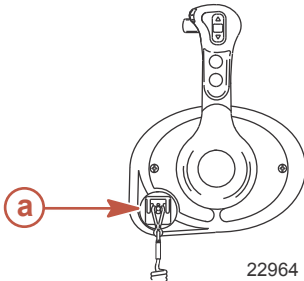


5. Stop/start button - Allows the boat operator to start or stop the engine without using the ignition key. The ignition key must be in the "ON" position to start the engine.



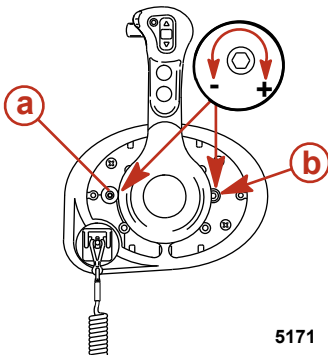
FEATURES AND CONTROLS

6. Lanyard stop switch - Turns the ignition off whenever the operator (when attached to the lanyard) moves far enough away from the operator's position to activate the switch.



a - Lanyard stop switch

7. Control handle tension adjustment screw - This screw can be adjusted to increase or decrease the tension on the control handle (cover must be removed). This will help prevent unwanted motion of the handle in rough water. Turn screw clockwise to increase tension and counterclockwise to decrease tension. Adjust to tension desired.
8. Detent tension adjustment screw - This screw can be adjusted to increase or decrease the effort to move control handle out of detent positions (cover must be removed). Turning the screw clockwise will increase tension. Adjust to tension desired.



a - Detent tension adjustment screw
b - Control handle tension adjustment screw

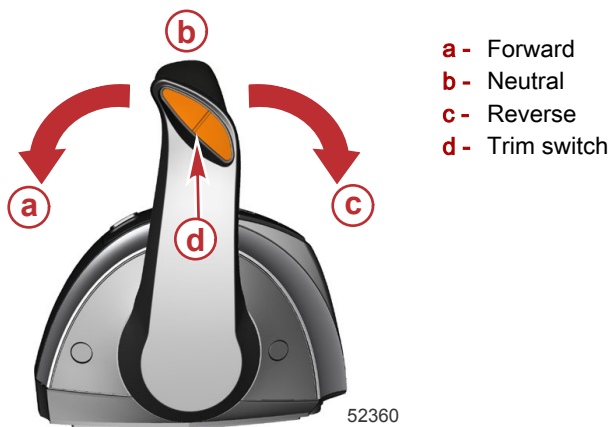
Slim Binnacle Control Features and Operation

DTS SLIM BINNACLE SINGLE HANDLE CONSOLE FEATURES AND OPERATION

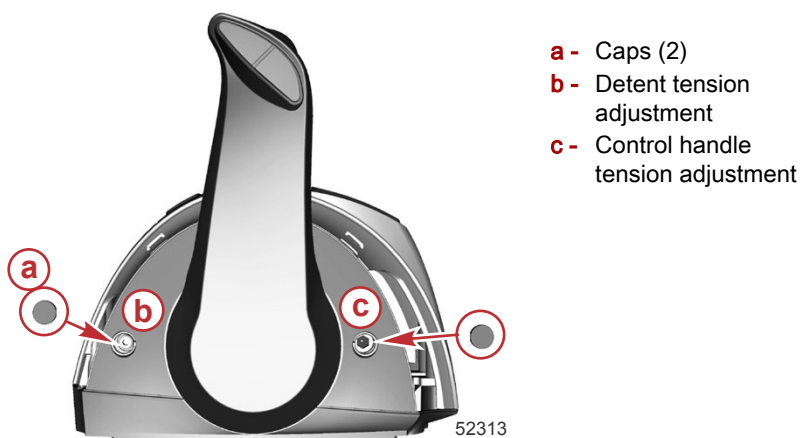
1. Operation of shift and throttle is controlled by the movement of the control handle. Push the control handle forward from neutral to the first detent for forward gear. Continue pushing forward to increase speed. Pull the control handle back from neutral to the first detent for reverse gear. Continue pushing back to increase speed.

FEATURES AND CONTROLS

- Trim switch (if equipped) - When the power trim switch is activated on the ERC handle, the DTS command module senses a closed circuit for either up or down trim. The DTS command module formulates a signal and sends it to the PCM. The PCM closes the ground circuit to the up or down trim relay.



- Detent tension adjustment screw - This screw can be adjusted to increase or decrease the effort to move control handle out of detent positions. Turning screw clockwise will increase tension. Adjust to tension desired.
- Control handle tension adjustment screw - This screw can be adjusted to increase or decrease the tension on the control handle. This will help prevent unwanted motion of the remote control handle in rough water. Turn screw clockwise to increase tension and counterclockwise to decrease tension. Adjust to tension desired.



NOTE: The control handle tension and detent tension screws may require periodic maintenance adjustment.

FEATURES AND CONTROLS

Special Digital Throttle and Shift (DTS) Features

The DTS system features several alternate operational modes for the electronic remote control (ERC) levers.



Slim binnacle ERC

Item	Control	Function
a	Trim control (handle)	Raises and lowers the engine for best efficiency, or for conditions such as shallow water, trailering, etc.
b	"Stop/Start"	Allows the operator to start or stop the engine without the use of the key switch. The key switch must be in the run position for the start/stop switch to function.
c	"Transfer"	Allows boat control to be transferred to a different helm.
d	"Throttle-only"	Allows the boat operator to increase engine RPM for warm-up without shifting the transmission into gear.
e	"+"	Increases brightness settings for CAN pad, VesselView and SmartCraft gauges.
f	"_"	Decreases brightness settings for CAN pad, VesselView and SmartCraft gauges.
g	"Dock"	Reduces control lever operation throttle capacity to approximately 50% of normal control lever throttle demand.
h	Neutral light	Illuminates when the drive is in the neutral gear position. The lights flash when the engine is in throttle only mode.

FEATURES AND CONTROLS

HELM TRANSFER

Some boats are designed to allow control of the vessel from more than one location. These locations are commonly referred to as helms or stations. Helm transfer is a term used to describe the method of transferring control from one helm (or station) to another helm.

WARNING

Avoid serious injury or death from loss of boat control. The boat operator should never leave the active station while engine is in gear. Helm transfer should only be attempted while both stations are manned. One-person helm transfer should only be performed while engine is in neutral.

The helm transfer function allows the boat operator to select which helm is in control of the vessel. Before a transfer can be initiated the ERC levers at the active helm and at the helm intended for the transfer must be in the neutral position.

NOTE: *If you attempt to transfer helm control when the ERC levers are not in neutral, a beep will sound and the helm transfer will not succeed until the levers at the helms are moved to neutral and transfer is requested again.*

Some fault codes may appear on VesselView if other control or navigation functions are attempted after the helm transfer procedure is started. To remove the fault codes it may be necessary to cycle the key switch off and on, and then restart the helm transfer procedure. Ensure that other control and navigation inputs are performed after helm transfer is complete to avoid setting fault codes.

NOTICE

The ERC levers must be in neutral to perform a helm transfer. While in neutral your vessel could drift and collide with objects nearby resulting in damage. Keep an adequate look out while performing the helm transfer.

To avoid damage, use extra care when attempting a helm transfer while the vessel is close to docks, piers, or other fixed items or when near other vessels.

REQUESTING HELM TRANSFER

NOTE: *Any movement of the ERC levers after pressing the transfer button terminates the helm transfer request. A single beep sounds and the transfer button light turns off signaling the end of the transfer request.*

To request the transfer of vessel control from one helm to another:

FEATURES AND CONTROLS

1. At the helm you are requesting be made active and with the ERC levers in neutral, press the transfer button one time. After the transfer button is pressed, the transfer button light turns on and one beep will sound confirming the impending transfer.



"Transfer" button

NOTE: If the ERC levers at the helms are not in neutral, the neutral lights will flash. Move all the ERC levers to neutral and the neutral light will stop flashing.

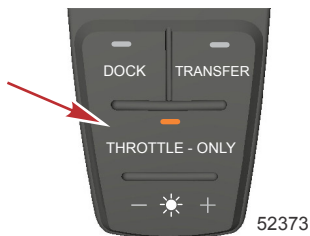
2. With the transfer button light and neutral light on, press the transfer button a second time to complete the helm transfer.
3. When the helm transfer is complete, another beep sounds and the transfer button light turns off.

NOTE: If the helm transfer is not completed in 10 seconds, the request is automatically cancelled, a double beep sounds and control will remain at the existing active helm. Press the transfer button again to start the helm transfer.

4. The helm where the transfer request was initiated, is now active and controls the vessel.

THROTTLE-ONLY

Throttle-only allows the operator to increase the engine RPM for warm-up without shifting the engine into gear. To engage throttle-only mode:



"Throttle-Only" button

1. Place the ERC lever in neutral.
2. Press the "Throttle-Only" button. The button light will turn on and the neutral lights will blink.

FEATURES AND CONTROLS

3. Place either ERC lever into gear. The warning horn will beep each time the lever is moved in and out of gear while in throttle-only, but will remain in neutral.
4. The RPM of the engines can be increased.

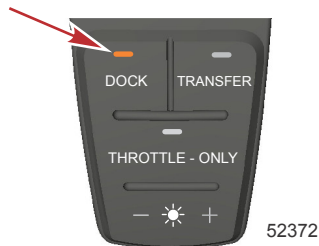
NOTE: Pressing the "Throttle-Only" button while the ERC lever is not in the neutral position, turns the button light off and remains in throttle-only mode. You must place the ERC lever into the neutral position to disengage throttle-only mode.

To disengage throttle-only mode:

1. Place the ERC lever into neutral. Throttle-only will not disengage unless the ERC lever is in neutral.
2. Press the "Throttle-Only" button. The button light will turn off.
3. The neutral lights stop flashing and remain illuminated.

DOCK

Dock mode reduces throttle capacity to approximately 50% of normal throttle demand, allowing finer control of engine power in close quarter situations. If more power is needed for vessel maneuvering when environmental conditions require more thrust, disable dock mode to return the engine control to full thrust capability.



"DOCK" button

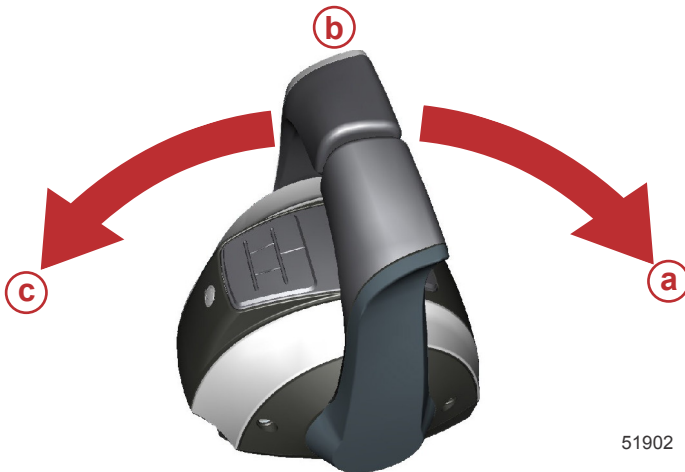
FEATURES AND CONTROLS

Dual-Handle Console Control Features and Operation

DUAL-HANDLE ELECTRONIC REMOTE CONTROL (ERC)— OPERATION AND ADJUSTMENT

Operation

The electronic remote control (ERC) handle controls the shift and throttle operation. Push the control handle forward from neutral to the first detent for forward gear. Continue pushing the handle forward to increase speed. Pull the control handle from the forward position to the neutral position to decrease speed and eventually stop. Pull the control handle back from neutral to the first detent for reverse gear. Continue pulling the handle back to increase speed in reverse.



51902

- a** - Forward
- b** - Neutral
- c** - Reverse

The amount of force needed to move the handles and to move the handles through the detents is adjustable to help prevent unwanted motion.

Adjustment

NOTE: The control handle tension and detent tension may require periodic maintenance using the adjustment screws.

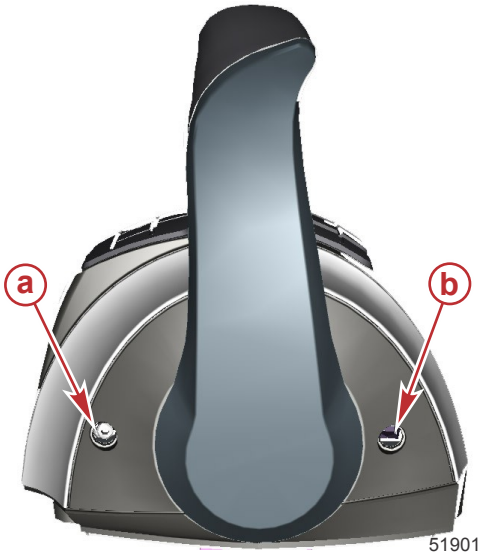
To adjust the handle detent tension:

1. Remove the side cover plugs of the handle that needs adjustment.
2. Turn the adjustment screw clockwise to increase tension on the control handle and counterclockwise to decrease tension.
3. Adjust to the tension desired.

FEATURES AND CONTROLS

To adjust handle tension:

1. Remove the side cover plugs of the handle that needs adjustment.
2. Turn the adjustment screw clockwise to increase tension on the control handle and counterclockwise to decrease tension.
3. Adjust to the tension desired.



a - Detent tension adjustment screw

b - Handle tension adjustment screw

FEATURES AND CONTROLS

SPECIAL DIGITAL THROTTLE AND SHIFT (DTS) FEATURES

The DTS system features several alternate operational modes for the electronic remote control (ERC) levers. Any of the listed features can operate simultaneously.



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Dual engine ERC

Item	Control	Function
a	Trim control (handle)	Raises and lowers the engines for best efficiency, or for conditions such as shallow water, trailering, etc.
b	NEUTRAL lights	Illuminate when the drive is in the neutral gear position. The lights flash when the engine is in throttle only mode.
c	TRANSFER	Allows boat control to be transferred to a different helm. Refer to Helm Transfer .
d	DOCK	Control lever operation reduces throttle capacity to approximately 50% of normal control lever throttle demand.
e	+	Increases brightness settings for CAN pad, VesselView and SmartCraft gauges.
f	THROTTLE ONLY	Allows the boat operator to increase engine RPM for warm-up without shifting the transmission into gear.
g	-	Decreases brightness settings for CAN pad, VesselView and SmartCraft gauges.

FEATURES AND CONTROLS

Item	Control	Function
h	1 LEVER	Enables the throttle and shift functions of both engines to be controlled by the port lever.
i	SYNC	Turns off or on the auto-synchronization feature. Refer to Sync .

NOTE: Not all functions may be active.

Dock

Dock mode reduces throttle capacity to approximately 50% of normal throttle demand, allowing finer control of engine power in close quarter situations.



DOCK button

Throttle Only

NOTE: Throttle only mode should be used if the captain is not in command at the helm. Placing the ERC in throttle only mode will avoid unintended gear engagement. The engines will turn using the steering wheel and the RPM of the engines can be increased while in the throttle only mode, but the gear position will remain in neutral.



THROTTLE ONLY button

To engage throttle only mode:

1. Place both ERC levers in neutral.

FEATURES AND CONTROLS

2. Press the THROTTLE ONLY button. The button light will turn on and the neutral lights will blink.
3. Place either ERC lever into gear. The warning horn will beep each time the levers are moved in and out of gear while in throttle only, but will remain in neutral.
4. The RPM of the engines can be increased.

NOTE: Pressing the *THROTTLE ONLY* button while the ERC levers are not in the neutral position, turns the button light off and remains in throttle only mode. You must place the ERC levers into the neutral position to disengage throttle only mode.

To disengage throttle only mode:

1. Place both ERC levers into neutral. Throttle only will not disengage unless the ERC levers are in neutral.
2. Press the THROTTLE ONLY button. The button light will turn off.
3. The neutral lights stop flashing and remain illuminated.

1 Lever

This feature commands both engines with a single lever on a dual engine application. This feature simplifies engine management during rough sea conditions by allowing you to use a single lever to command both engines simultaneously. It is not the same as the system feature called Sync.



1 LEVER button

To engage 1 Lever mode:

1. Place both ERC levers in neutral.
2. Press the 1 LEVER button. The button light will turn on.
3. Place the starboard ERC lever into gear.
4. When the handle is moved, the engines RPM and gear position is synchronized.

To disengage 1 Lever mode:

1. Place both ERC levers in neutral.
2. Press the 1 LEVER button. The button light turns off.

FEATURES AND CONTROLS

Sync

Sync is an automatic engine synchronization feature that is always on unless it is turned off. Sync monitors the position of both ERC levers. When both levers are within 10% of one another, the port engine synchronizes to the starboard engine's RPM. The SmartCraft system will automatically disengage sync after 95% of throttle position range to allow each engine the ability to reach maximum available RPM. Sync cannot engage until the engines are at a minimum speed.

The indicator light on the SYNC button is on when both engines are on. The light is yellow at idle and 95% of throttle and when the engines are not synchronized. The light turns red when the engines are synchronized.



SYNC button

The RPM display of VesselView also shows an orange icon under the RPM numbers if the engines RPMs differ more than 10% of each other, and the icon turns red when they are synchronized.

To disengage sync mode:

1. Place the ERC levers in any detent.
2. Press the SYNC button. The button light turns off.

To engage Sync mode, press the SYNC button at any time.

FEATURES AND CONTROLS

Transfer (Boats equipped with dual helms)

The TRANSFER button allows the boat operator to transfer control of the boat from the active helm to the inactive helm on boats equipped with dual helms. Refer to **Helm Transfer**.



TRANSFER button

HELM TRANSFER

Some boats are designed to allow control of the vessel from more than one location. These locations are commonly referred to as helms or stations. Helm transfer is a term used to describe the method of transferring control from one helm (or station) to another helm.

⚠ WARNING

Avoid serious injury or death from loss of boat control. The boat operator should never leave the active station while engine is in gear. Helm transfer should only be attempted while both stations are manned. One-person helm transfer should only be performed while engine is in neutral.

The helm transfer function allows the boat operator to select which helm is in control of the vessel. Before a transfer can be initiated the ERC levers at the active helm and at the helm intended for the transfer must be in the neutral position.

NOTE: *If you attempt to transfer helm control when the ERC levers are not in neutral, a beep will sound and the helm transfer will not succeed until the levers at the helms are moved to neutral and transfer is requested again.*

Some fault codes may appear on VesselView if other control or navigation functions are attempted after the helm transfer procedure is started. To remove the fault codes it may be necessary to cycle the key switch off and on, and then restart the helm transfer procedure. Ensure that other control and navigation inputs are performed after helm transfer is complete to avoid setting fault codes.

FEATURES AND CONTROLS

NOTICE

The ERC levers must be in neutral to perform a helm transfer. While in neutral your vessel could drift and collide with objects nearby resulting in damage. Keep an adequate look out while performing the helm transfer.

To avoid damage, use extra care when attempting a helm transfer while the vessel is close to docks, piers, or other fixed items or when near other vessels.

REQUESTING HELM TRANSFER

NOTE: Any movement of the ERC levers after pressing the TRANSFER button terminates the helm transfer request. A single beep sounds and the transfer button light turns off signaling the end of the transfer request.

To request the transfer of vessel control from one helm to another:

1. At the helm you are requesting be made active and with the ERC levers in neutral, press the TRANSFER button one time. After the TRANSFER button is pressed, the transfer button light turns on and one beep will sound confirming the impending transfer.



TRANSFER button

NOTE: If the ERC levers at the helms are not in neutral, the neutral lights will flash. Move all the ERC levers to neutral and the neutral light will stop flashing.

2. With the TRANSFER button light and neutral light on, press the TRANSFER button a second time to complete the helm transfer.
3. When the helm transfer is complete, another beep sounds and the transfer button light turns off.

NOTE: If the helm transfer is not completed in 10 seconds, the request is automatically cancelled and a double beep sounds. Control will remain at the existing active helm. Press the TRANSFER button again to restart helm transfer.

4. The helm where the transfer request was initiated is now active and controls the vessel.

FEATURES AND CONTROLS

Shadow Mode Control with CAN Trackpad Features and Operation

TRIPLE ENGINE THROTTLE AND SHIFT OPERATION

Movement of the handles on the remote control allows the boat operator to control the engine throttle speed and gear shift positions of all three engines.

The throttle and shift function is dependant on what engines are running. Refer to the following table.

Port Engine	Center Engine	Starboard Engine	Control Handle Function
Running	Running	Running	Port engine throttle and shift = controlled by port control handle
			Starboard engine throttle and shift = controlled by starboard control handle
			Center engine throttle = average of port and starboard engines
			Center engine shift = neutral unless both engines are in the same gear
Running	Running	Off	Port and center engine throttle and shift = controlled by port control handle
Off	Running	Running	Starboard and center engine throttle and shift = controlled by starboard control handle
Running	Off	Running	Port engine throttle and shift = controlled by port control handle
			Starboard engine throttle and shift = controlled by starboard control handle
Running	Off	Off	Port engine throttle and shift = controlled by port control handle
Off	Off	Running	Starboard engine throttle and shift = controlled by starboard control handle
Off (ignition key switch turned on)	Running	Off (ignition key switch turned on)	Center engine throttle and shift = neutral/idle unless both control handles are in the same gear

FEATURES AND CONTROLS

Turning off one of the outer engines while underway will cause the center engine to go into forced neutral/idle. Operation to the center engine can be restored by moving the control handle of the functioning outer engine back into neutral position and then engaging. The center engine speed and gear shift will then be controlled by the functioning outer engine.

Turning off the center engine while underway will have no effect on the operation of the outer engines.

If a failure should occur while underway which causes one of the outer engines into forced neutral/idle condition, the center engine will also be forced to neutral/idle. Operation to the center engine can be restored by moving the control handle of the functioning outer engine back into neutral and then engaging.

Hot Foot

REQUIREMENTS FOR OPERATION OF A HOT FOOT

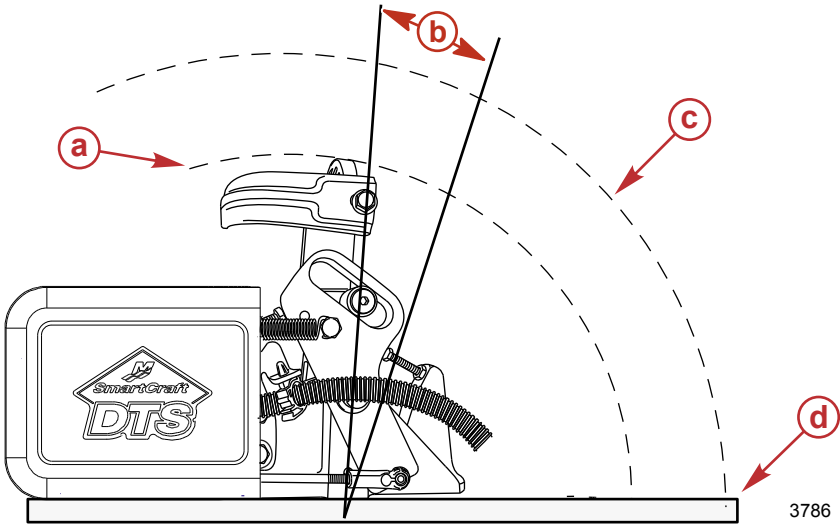
Engine speed is controlled from idle to WOT by either the foot throttle or the panel mount control handle. Hot foot throttle operation requires the DTS system be set up with a switch that can turn the hot foot throttle control off or on. This will allow the boat operator to select the throttle operation through the electronic remote control assembly or through the hot foot control assembly.

FEATURES AND CONTROLS

DTS HOT FOOT OPERATION

DTS Hot Foot

DTS hot foot operation use is unique and is generally used on boats that can reach significant speeds. The use of a hot foot allows the operator to keep both hands on the steering wheel at all speeds, which allows the operator a greater control of the boat.



- a** - Pedal radius—241 mm (9.5 in.)
- b** - Maximum pedal travel—30°
- c** - Required added clearance for shoe
- d** - Boat deck

Hand and Foot Control Operation with Hand Throttle On/Off Switch

1. Engine speed is controlled from idle to WOT by either the foot throttle or the panel mount control handle.
2. **The default setting when the engine is started:**
 - a. Throttle control at the foot throttle.
 - b. The hand throttle indicator light is off.
3. **To transfer throttle control to the panel mount remote control handle:**
 - a. Place the throttle control handle in neutral or in the forward/reverse detent position.
 - b. Push the hand throttle on/off switch button.
 - c. A single horn beep will sound.
 - d. The hand throttle indicator light is on.

FEATURES AND CONTROLS

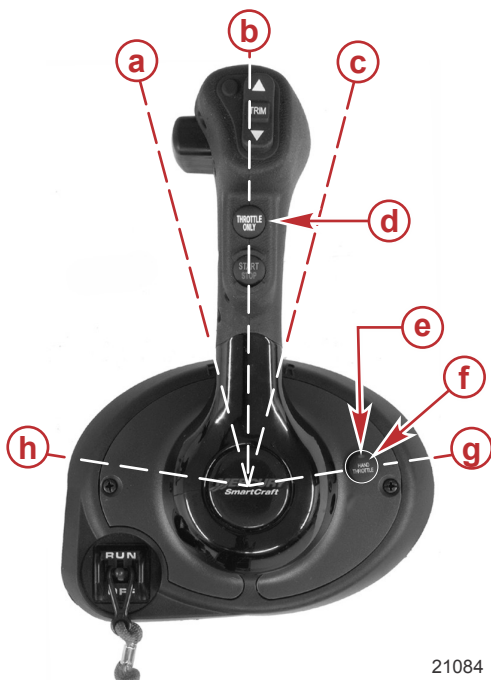
e. Throttle control at the panel mount remote control handle.

NOTE: If the transfer fails, a double horn beep will sound.

4. To return throttle control to the foot throttle:

- Place the throttle control handle in neutral or in the forward/reverse detent position.
- Push the hand throttle on/off switch button.
- A single horn beep will sound.
- The hand throttle indicator light is off.
- Throttle control at the foot throttle.

NOTE: If the transfer fails, a double horn beep will sound.



- a** - Forward detent position
- b** - Neutral detent position
- c** - Reverse detent position
- d** - Throttle only button
- e** - Hand throttle indicator light
- f** - Hand throttle on/off switch button
- g** - Full reverse position
- h** - Full forward position

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FEATURES AND CONTROLS

Zero Effort Controls

Zero Effort controls allow the operator to control the shifting and throttle with separate control handles. Zero Effort controls are available in single, and multiengine applications including shadow mode operation.



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Warning System

WARNING HORN SIGNALS

When the key switch is turned to the ON position, the horn will turn on for a moment as a test to indicate the horn is working.

There are two types of warning horns to alert the operator of an active problem within the engine's operating system.

1. **Continuous six second beep:** Indicates a critical engine condition. Depending on the condition, the Engine Guardian system may engage and protect the engine by limiting power. You should return to port immediately and contact your servicing dealer.
2. **Intermittent short beeps for six seconds:** Indicates a noncritical engine condition. This condition does not require immediate attention. You may continue using your boat, however, depending on the nature of the problem, the engine's power may be limited by the Engine Guardian system. Refer to **Engine Guardian System**. You should contact your servicing dealer at your earliest convenience.

It is important to note that in either of the above scenarios, the horn will only sound one time. If you key the engine off and restart it, the horn will sound again, one time, if the fault is still present. For visual display of the specific engine functions and additional engine data, refer to **SmartCraft Product** information, following.

A few of the noncritical conditions indicated by the intermittent short beeps for six seconds can be corrected by the operator. These operator correctable conditions are as follows:

FEATURES AND CONTROLS

- Water in the engine mounted fuel filter. Refer to **Maintenance - Low-Pressure Fuel Filter**.
- Cooling system (water pressure or engine temperature) problem. Stop the engine and check the water intake holes in the lower unit for obstruction.
- Low engine oil level. Refer to **Fuel and Oil - Checking and Adding Engine Oil**.

ENGINE GUARDIAN SYSTEM

The Engine Guardian system monitors the critical sensors on the engine for any early indications of problems. Engine Guardian is functional whenever your engine is operating, so you never have to be concerned about whether or not you are protected. The system will respond to a problem by sounding the warning horn for six seconds and/or reducing engine power in order to provide engine protection.

If Engine Guardian has been activated, reduce the engine speed. The problem will need to be identified and corrected. The system must be reset before the engine will operate at higher speeds. Moving the throttle lever back to the idle position will reset the Engine Guardian system. If the Engine Guardian system has determined the reset has not corrected the problem, Engine Guardian will remain activated, limiting the throttle. The problem must be identified and corrected before Engine Guardian will allow the engine to reach a normal operating RPM.

OVERSPEED REV LIMIT

The overspeed rev limit is set at an RPM greater than the operating range. In the event that the engine is operated at an RPM greater than or equal to the overspeed limit, the PCM does not allow the engine to maintain the power requested by the operator. Refer to **General Information - Specification** to determine this engine's RPM limit.

Upon reaching the beginning of the overspeed rev limit, Engine Guardian will cut fuel to one bank of cylinders. If the operator does not reduce engine speed, Engine Guardian will cut the fuel to all cylinders until the engine speed has dropped below the rev limit. There is no audible warning while Engine Guardian overspeed limit is active.

SMARTCRAFT PRODUCT

A Mercury SmartCraft System instrument package can be purchased for this outboard. A few of the functions the instrument package will display are engine RPM, coolant temperature, oil pressure, water pressure, battery voltage, fuel consumption, and engine operating hours.

The SmartCraft instrument package will also aid in Engine Guardian diagnostics. The SmartCraft instrument package will display critical engine alarm data and potential problems.

FEATURES AND CONTROLS

EXHAUST GAS OVER TEMPERATURE

When the Engine Guardian system detects the exhaust gas temperature is high (fault code 2124-20), the warning horn will beep and the engine RPM will be limited. SmartCraft gauges which have the ability display text, will alert the operator with a short text, long text, and the action which the operator should follow. This Guardian warning and engine power reduction can possibly be corrected by inspecting the gear housing water inlet for blockage and the exhaust water strainer for blockage. Refer to **Maintenance - Exhaust Water Strainer Inspection**.

SmartCraft Displayed Text	
Short text	Critical - Overtemp
Long text	Engine exhaust manifold is overheating
Action	Stop engine and check for plugged exhaust water strainer. If condition persists return to port immediately. Service engine before next use.

1. Stop the engine.
2. Check the gear housing water inlet for blockage.
3. Check the exhaust water strainer for blockage. Refer to **Maintenance - Exhaust Water Strainer Inspection**.
4. If there is no blockage and the condition persists, return to port immediately.

Power Trim and Tilt

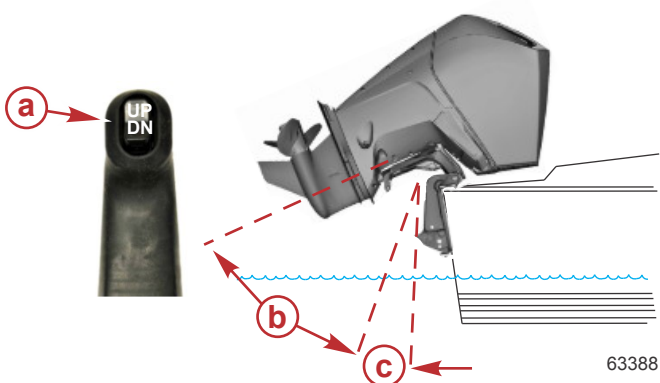
The outboard has a trim/tilt control called power trim. This enables the operator to easily adjust the position of the outboard by pressing the trim switch. Moving the outboard in closer to the boat transom is called trimming in or down. Moving the outboard further away from the boat transom is called trimming out or up. The term trim generally refers to the adjustment of the outboard within the first 20° range of travel. This is the range used while operating the boat on plane. The term tilt is generally used when referring to adjusting the outboard further up out of the water. The outboard can be tilted up past the trim range for shallow water operation or loading the boat onto a trailer. With the engine turned off and ignition switch turned on, the outboard can be tilted out of the water.

- Below 2000 RPM the engine can be trimmed or tilted to any range. Caution is advised when operating the engine past the tilt range. Ensure the water pickups are submerged.
- While in the trim range and the engine is above 2000 RPM, you can only trim to the maximum trim range.

FEATURES AND CONTROLS

- If the engine is below 2000 RPM and is in the trailer range, advancing the throttle will allow the engine to achieve a maximum RPM of 4250. Engine operation in this capacity (above the normal 2000 limit) should only be used for loading or unloading the boat onto or off the trailer. It should not be used during normal boat operation.

NOTE: Exceeding 4250 RPMs the engine PCM will begin Engine Guardian protection.



- a -** Trim switch
- b -** Tilt range
- c -** Trim range

POWER TRIM OPERATION

With most boats, operating around the middle of the trim range will give satisfactory results. However, to take full advantage of the trimming capability there may be times when you choose to trim your outboard all the way in or out. Along with an improvement in some performance aspects comes a greater responsibility for the operator, and this is being aware of some potential control hazards.

The most significant control hazard is a pull or torque that can be felt on the steering wheel or tiller handle. This steering torque results from the outboard being trimmed so the propeller shaft is not parallel to the water surface.

⚠ WARNING

Trimming the outboard beyond a neutral steering condition may result in a pull on the steering wheel or tiller handle and loss of boat control. Maintain control of the boat if trimming beyond a neutral steering condition.

Consider the following lists carefully.

1. Trimming in or down can:
 - Lower the bow

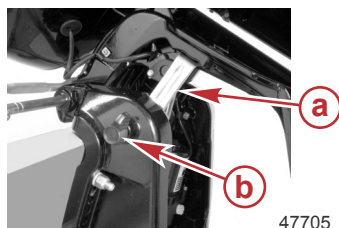
FEATURES AND CONTROLS

- Result in quicker planing off, especially with a heavy load or a stern heavy boat
 - Generally improve the ride in choppy water
 - Increase steering torque or pull to the right (with the normal right-hand rotation propeller)
 - In excess, can lower the bow of some boats to a point where they begin to plow with their bow in the water while on plane. This can result in an unexpected turn in either direction (called bow steering or oversteering) if any turn is attempted, or if a significant wave is encountered.
2. Trimming out or up can:
- Lift the bow higher out of the water
 - Generally increase top speed
 - Increase clearance over submerged objects or a shallow bottom
 - Increase steering torque or pull to the left at a normal installation height (with the normal right-hand rotation propeller)
 - In excess, can cause boat porpoising (bouncing) or propeller ventilation
 - Cause engine overheating if any cooling water intake holes are above the waterline

TILTING OPERATION

To tilt outboard, shut off the engine and press the trim/tilt switch or auxiliary tilt switch to the up position. The outboard will tilt up until the switch is released or it reaches its maximum tilt position.

1. Engage the tilt support lever by rotating the knob to bring the support lever upward.
2. Lower the outboard to rest on the tilt support lever.
3. Disengage the tilt support lever by raising the outboard off the support lever and rotating the lever down. Lower the outboard.



- a** - Tilt support lever
b - Knob

MANUAL TILTING

If the outboard cannot be tilted using the power trim/tilt switch, the outboard can be manually tilted.

FEATURES AND CONTROLS

NOTE: The manual tilt release valve must be tightened before operating the outboard to prevent the outboard from tilting up during reverse operation.

Turn out the manual tilt release valve three turns counterclockwise. This allows manual tilting of the outboard. Tilt the outboard to the desired position and tighten the manual tilt release valve.



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AUXILIARY TILT SWITCH

This switch can be used to tilt the outboard up or down using the power trim system.



a - Auxiliary tilt switch

47704

OPERATING IN SHALLOW WATER

When operating your boat in shallow water, you can tilt the outboard beyond the maximum trim range to prevent hitting bottom.

1. Reduce the engine speed below 2000 RPM.
 2. Tilt the outboard up. Make sure all the cooling water intake holes stay submerged at all times.
- Below 2000 RPM the engine can be trimmed or tilted to any range. Caution is advised when operating the engine past the tilt range. Ensure the water pickups are submerged.
 - If the engine is below 2000 RPM and is in the trailer range, advancing the throttle will allow the engine to achieve a maximum RPM of 4250. Engine operation in this capacity (above the normal 2000 limit) should only be used for loading or unloading the boat onto or off the trailer. It should not be used during normal boat operation.

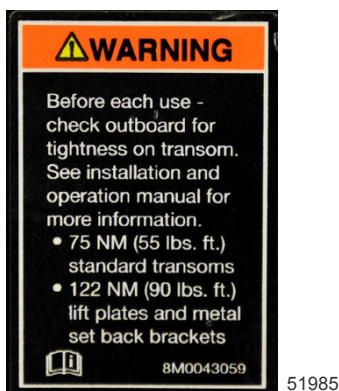
FEATURES AND CONTROLS

NOTE: Exceeding 4250 RPMs the engine PCM will begin Engine Guardian protection.

OPERATION

Important Daily Inspection Before Each Use

Any outboard mounted on the boat must have the mounting hardware inspected and checked to ensure that the hardware has not become loose. A decal on the transom bracket reminds the owner to check the fasteners securing the outboard to the transom before each use.



Decal on the transom bracket

Prestarting Check List

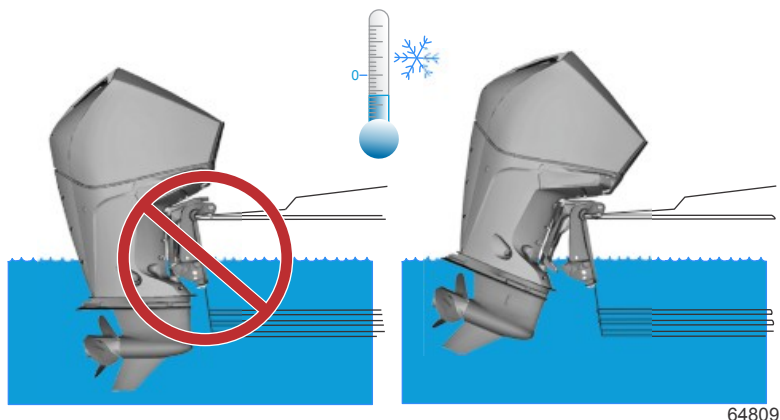
- Operator knows safe navigation, boating, and operating procedures.
- An approved personal flotation device of suitable size for each person aboard and readily accessible (it is the law).
- A ring type life buoy or buoyant cushion designed to be thrown to a person in the water.
- Know your boats' maximum load capacity. Look at the boat capacity plate.
- Fuel supply OK.
- Arrange passengers and load in the boat so the weight is distributed evenly and everyone is seated in a proper seat.
- Tell someone where you are going and when you expect to return.
- It is illegal to operate a boat while under the influence of alcohol or drugs.
- Know the waters and area you will be boating; tides, currents, sand bars, rocks, and other hazards.
- Make inspection checks listed in **Maintenance - Inspection and Maintenance Schedule**.

Operating in Freezing Temperatures

If there is a chance of ice forming on the water, the outboard should be removed and drained completely of water. If ice should form at any level inside the outboard driveshaft housing between the water pump and the powerhead, it will block cooling water flow to the engine which may cause possible damage.

OPERATION

If the boat cannot be removed from the water during freezing temperatures, the outboard should be tilted up so the trailing edge of the antivibration plate is protruding slightly above the water surface—refer to the following graphic illustration. At this tilt angle, the engine's water pump and cooling water passages are best protected from freezing up with ice.



Operating in Saltwater or Polluted Water

We recommend that you flush the internal water passages of your outboard with fresh water after each use in salt or polluted water. This will prevent a buildup of deposits from clogging the water passages. Refer to **Maintenance - Flushing the Cooling System**.

If you keep your boat moored in the water, always tilt the outboard so the gearcase is completely out of water (except in freezing temperatures) when not in use.

Wash the outboard exterior and flush out the exhaust outlet of the propeller and gearcase with fresh water after each use. Each month, spray Mercury Precision or Quicksilver Corrosion Guard on external metal surfaces. Do not spray on corrosion control anodes as this will reduce the effectiveness of the anodes.

Operating at High Elevations

Your engine automatically compensates for high elevation changes. A different pitch propeller may help reduce some normal performance loss resulting from reduced oxygen in the air. Consult your dealer.

Effects of Elevation and Weather on Performance

The following conditions may lower engine performance if the electronic management system is unable to compensate:

- Above sea level elevations
- High temperature
- Low barometric pressure

OPERATION

- High humidity

These conditions above reduce air density to the engine, which may lower the following:

- Boost pressure on supercharged engines
- Horsepower and torque throughout the RPM range
- Peak RPM
- Cranking compression

EXAMPLE: An engine running at an elevation of 8,000 feet will have over a 30% power loss while a loss of engine power on a hot and humid day could be as much as 14%. These losses apply to normally aspirated engines and may apply to supercharged engines.

Compensating for power robbing conditions:

- Switch to lower pitch propeller
- Change gear ratio

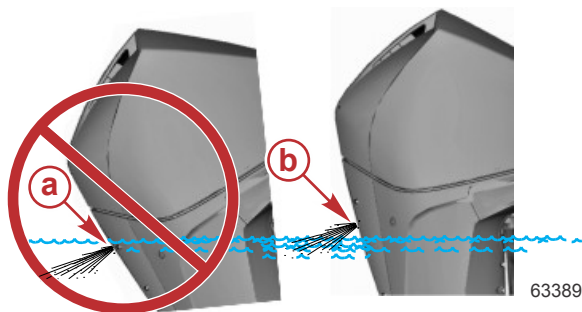
Some boat performance can be improved by dropping to a lower pitch propeller, but engine performance will still remain lower. In some cases, a gear ratio reduction may be more beneficial. To optimize engine performance, prop the engine to allow it to operate at or near the top end of the recommended maximum RPM range at wide-open throttle with a normal boat load.

Other advantages to propeller changes:

- Enhances overall reliability and durability of the engine

Setting Trim Angle while Running Engine at Idle Speed

The exhaust relief hole on the outboard can become submerged on some boats if the engine is trimmed full in while running at idle speed. This may result in exhaust restriction, rough idle, excessive smoke, and fouled spark plugs. If this condition exists, trim outboard up until exhaust relief hole is out of the water.



- a** - Relief hole submerged (wrong)
- b** - Relief hole above waterline (correct)

OPERATION

Engine Break-in Procedure

IMPORTANT: Failure to follow the engine break-in procedures can result in poor performance throughout the life of the engine and can cause engine damage. Always follow break-in procedures.

1. For the first two hours of operation, run the engine at varied throttle settings up to 4500 RPM or at three-quarter throttle, and at full throttle for approximately one minute every ten minutes.
2. For the next eight hours of operation, avoid continuous operation at full throttle for more than five minutes at a time.

Fuel Supply Module Priming Procedure

The fuel supply module (FSM) is not vented to the ambient air. The air trapped in the FSM, fuel lines, and fuel rail, will be slightly compressed during the initial ignition key on with a dry or drained fuel system. Additional key on events under these conditions, will not compress the air further to finish the priming of the FSM. Excessive number of key on events may eventually damage the fuel pumps. The volume of air trapped in the FSM must be purged to prime the fuel system. This can be achieved by connecting a tool to the fuel rail Schrader valve fitting to quickly purge the system into an approved container, or by cranking the engine.

PRIMING THE FSM WITH A PURGE TOOL

The use of a purge tool for priming the FSM is the preferred method, but is not always practical. The objective is to purge the air entrained in the fuel system through a purge tool connected to the fuel rail Schrader valve test port. During the key on, opening the dump valve will allow the air to be purged from the FSM and fuel rail. This method should be used on vessels when the fuel system leading to the outboard is restrictive; antisiphon valve or holds a relatively large volume of fuel because of a long fuel supply line or a vessel mounted water-separating fuel filter is installed. If a primer bulb is installed, it can be used during the priming event to shorten the amount of time required to start the engine.

1. Verify the engine is in a level vertical position.
2. Verify the vessel fuel supply line is connected to the outboard fuel system inlet fitting.
3. Connect a fuel pressure gauge to the fuel rail Schrader valve.
4. Secure the fuel pressure gauge purge hose into an appropriate fuel container to collect excess fuel.
5. Open the fuel pressure gauge purge valve and turn the ignition key ON. The fuel pumps will run for approximately five seconds.
6. Turn the ignition key OFF and then back ON. The fuel pumps will run for approximately five seconds. Continue this ignition key cycle until the purged fuel is relatively clear of air bubbles.

OPERATION

NOTE: *If the outboard fuel system does not prime within 15 key ON events, check for leaks in the fuel supply line to the outboard. Repair as needed. If no leak is found, the fuel supply system to the outboard may be too restrictive. Correct the condition and try again.*

7. Remove the fuel pressure gauge.
8. Turn the ignition key ON. When the fuel pumps stop running, start the engine. The engine may not start on the first attempt. The engine will run rough at idle for up to two minutes while the residual air is purged from the fuel system.

PRIMING THE FSM (RAN OUT OF FUEL CONDITION)

The use of a purge tool for priming the FSM is the preferred method, but is not always practical. When the vessel fuel system is void of fuel volume, it can be primed without the use of a purge tool. The objective is to purge the air entrained in the fuel system through the fuel injectors during engine cranking to allow fuel to enter the fuel module. This method can be used on vessels where the fuel inlet system to the outboard is less restrictive and holds a relatively small volume of fuel; a short fuel supply line, no water-separating fuel filter, or water-separating fuel filter is already primed. If a primer bulb is installed, it can be used during the priming event to shorten the amount of time required to start the engine.

NOTE: *In most cases, the priming procedure can be accomplished by purging the air from one fuel rail.*

1. Verify the engine is in a level vertical position.
2. Verify the vessel fuel supply line is connected to the outboard fuel system inlet fitting.
3. Turn the ignition key ON. The fuel pumps will run for approximately five seconds.
4. Turn the ignition key to the START position and release the key. The ECM controls the activation of the starter. The starter may continue cranking for up to eight seconds.

NOTE: *When priming a drained fuel system, residual fuel may cause the engine to flare and stall which shortens the engine cranking event.*

5. Continue with the ignition key ON and START sequence until the engine continues to run.

IMPORTANT: Allow the starter motor to cool for 20 to 30 seconds between full eight second crank events. Limit the number of events to a maximum of 10 full eight second cranking events.

6. Once the engine starts, it may run rough at idle for up to two minutes while the residual air is purged from the fuel system.
7. If the fuel system will not prime within 10 full eight second cranking events, use the previous procedure **Priming the FSM with a Purge Tool** to prime the fuel system.

OPERATION

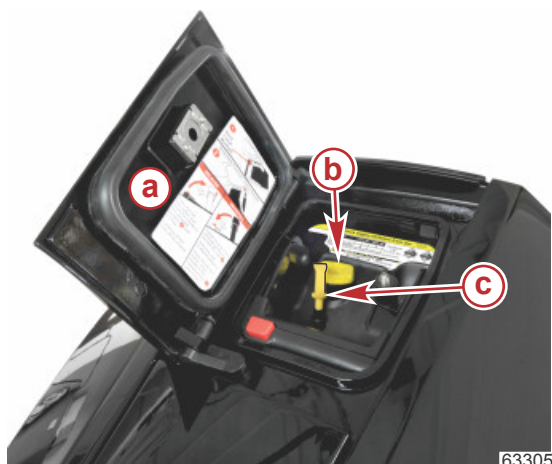
Starting the Engine

Before starting, read the **Prestarting Check List**, special operating instructions, **Engine Break-in Procedure**, **Gear Shifting** in this section, and the remote control features and operation in the **Features and Controls** section.

NOTICE

Without sufficient cooling water, the engine, the water pump, and other components will overheat and suffer damage. Provide a sufficient supply of water to the water inlets during operation.

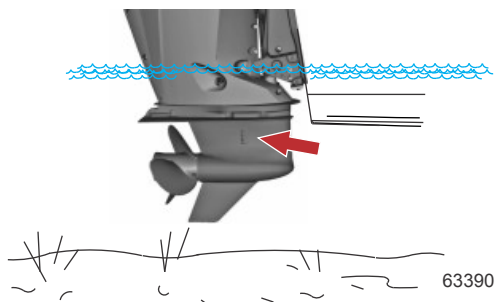
1. Check the engine oil level. Refer to **Fuel and Oil - Checking and Adding Engine Oil**.



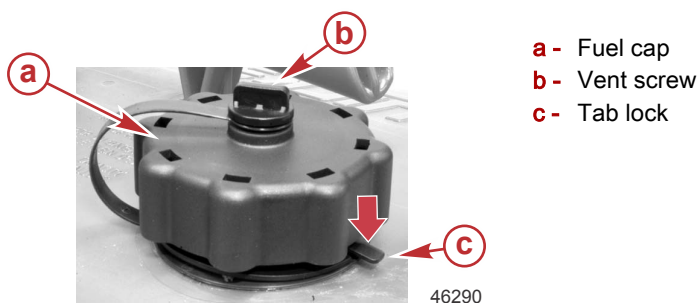
- a** - Service access door
- b** - Oil fill cap
- c** - Dipstick

OPERATION

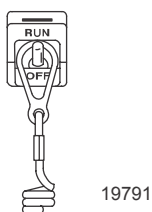
2. Verify the cooling water intake is submerged.



3. Open the fuel tank vent screw on manual venting type fuel tanks.



4. Set the lanyard stop switch to the RUN position. Refer to **General Information - Lanyard Stop Switch**.



OPERATION

- Shift the outboard to neutral (N) position.

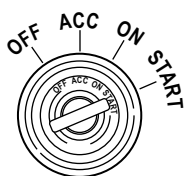


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- a** - Forward
- b** - Neutral
- c** - Reverse

NOTE: For initial start of a new engine or for an engine that ran out of fuel, refer to **Fuel Supply Module Priming Procedure**.

- Ignition key starting - Turn the ignition key to the START position and release the key. The electronic starting system will automatically crank the engine for starting. If the engine fails to start, the engine will stop cranking. Turn the key to the START position again until the engine starts.



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- After the engine starts, check for a steady stream of water flowing out of the water pump indicator hole.

IMPORTANT: If no water is coming out of the water pump indicator hole, stop the engine and check the cooling water intake for obstruction. No obstruction may indicate a water pump failure or blockage in the cooling system. These conditions will cause the engine to overheat. Have the outboard checked by your dealer. Operating the engine while overheated will cause engine damage.

OPERATION

Gear Shifting

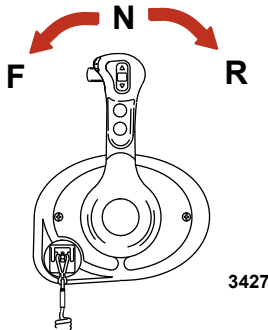
IMPORTANT: Observe the following:

- **Never shift the outboard into or out of gear unless the engine speed is at idle. Shifting at higher than engine idle speed could cause damage to the gearcase.**
- **Do not shift the outboard into reverse when the forward motion of the boat is greater than a no wake speed. Shifting into reverse at higher boat speeds could cause the engine to stall, and in some situations, this could cause water to be drawn into the cylinders, resulting in severe engine damage.**
- The outboard has three gear shift positions: forward (F), neutral (N), and reverse (R).
- When shifting, always stop at the neutral position and allow the engine idle speed to stabilize before shifting into another gear.
- Always shift the outboard into gear with a quick motion.
- After shifting the outboard into gear, advance the lever further to increase speed.

DTS PANEL MOUNT REMOTE CONTROL

IMPORTANT: Never shift the outboard into gear unless the engine speed is at idle.

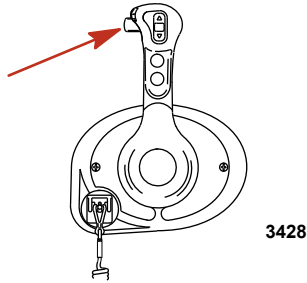
- The outboard has three gear shift positions to provide operation: forward (F), neutral (N), and reverse (R).



- When shifting, always stop at the neutral position and allow the engine speed to return to idle.

OPERATION

- Panel mount remote control requires the operator to always press shift lock while moving the control handle out of the neutral position.

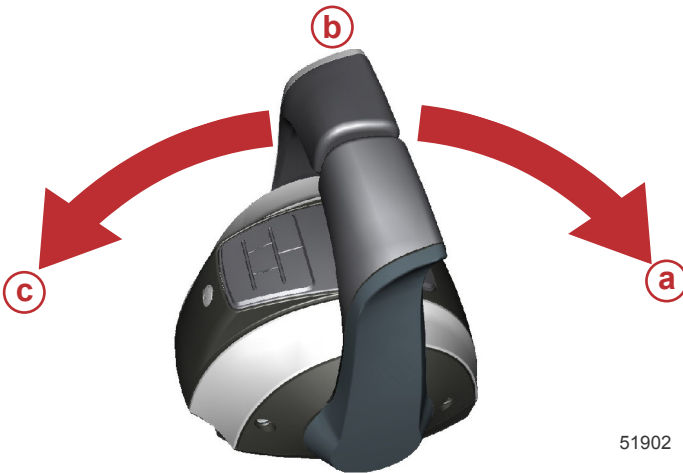


- Advance the control lever to further increase speed.

DTS CONSOLE MOUNT REMOTE CONTROL

IMPORTANT: Never shift the outboard into gear unless the engine speed is at idle.

- The outboard has three gear shift positions to provide operation: forward, neutral, and reverse.



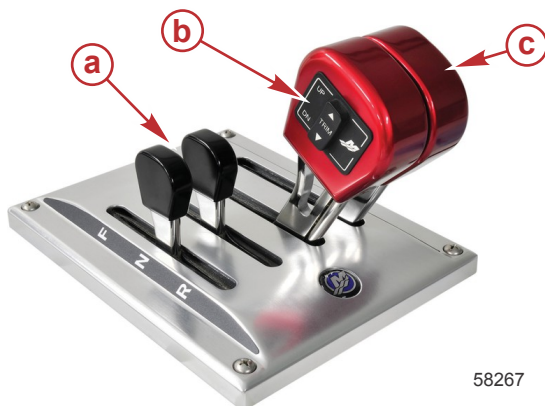
- a** - Forward
- b** - Neutral
- c** - Reverse

- When shifting, always stop at the neutral position and allow the engine speed to return to idle.
- Advance the control lever to further increase speed.

OPERATION

ZERO EFFORT CONTROL GEAR SHIFTING

1. Verify the throttle lever is at the idle position.
2. Move the shift lever forward or reverse.
3. Advance the throttle lever to apply power.



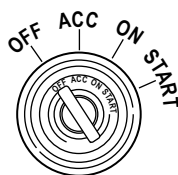
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- a** - Shift levers in neutral position
- b** - Trim switch
- c** - Throttle levers at the idle position

Stopping the Engine

IMPORTANT: Turning key to the START position while the engine is running will result in engine shut down, while leaving the DTS system active. This will allow the use of the power trim/tilt from the remote control handle.

Reduce engine speed and shift outboard to neutral position. Turn ignition key to OFF position.



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MAINTENANCE

Cleaning Care Recommendations

OUTBOARD CARE

To keep your outboard in the best operating condition, it is important that your outboard receive the periodic inspections and maintenance listed in the **Inspection and Maintenance Schedule**. We urge you to keep it maintained properly to ensure the safety of you and your passengers, and retain its dependability.

Record maintenance performed in the **Maintenance Log** at the back of this book. Save all maintenance work orders and receipts.

Selecting Replacement Parts For Your Outboard

We recommend using original Mercury Precision or Quicksilver replacement parts and Genuine Lubricants.

DO NOT USE CAUSTIC CLEANING CHEMICALS

IMPORTANT: Do not use caustic cleaning chemicals on the outboard power package. Some cleaning products contain strong caustic agents such as hull cleaners with hydrochloric acid. These cleaners can degrade some of the components they come in contact with including critical steering fasteners.

Damage to steering fasteners may not be obvious during visual inspection and this damage may lead to catastrophic failure. Some caustic cleaning chemicals may cause or accelerate corrosion. Exercise caution when using cleaning chemicals around the engine and follow the recommendations on the packaging of the cleaning product.

CLEANING GAUGES

IMPORTANT: Never use high-pressure water to clean gauges.

Routine cleaning of the gauges is recommended to prevent a buildup of salt and other environmental debris. Crystalized salt can scratch the gauge display lens when using a dry or damp cloth. Ensure that the cloth has a sufficient amount of fresh water to dissolve and remove salt or mineral deposits. Do not apply aggressive pressure on the display lens while cleaning.

When water marks cannot be removed with a damp cloth, mix a 50/50 solution of warm water and isopropyl alcohol to clean the display lens. **Do not use** acetone, mineral spirits, turpentine type solvents, or ammonia based cleaning products. The use of strong solvents or detergents may damage the coating, the plastics, or the rubber keys on the gauges. If the gauge has a sun cover available, it is recommended that the cover be installed when the unit is not in use to prevent UV damage to the plastic bezels and rubber keys.

CLEANING REMOTE CONTROLS

IMPORTANT: Never use high-pressure water to clean remote controls.

MAINTENANCE

Routine cleaning of the remote control external surfaces is recommended to prevent a buildup of salt and other environmental debris. Use a cloth towel which has a sufficient amount of fresh water to dissolve and remove salt or mineral deposits.

When water marks cannot be removed with a damp cloth, mix a 50/50 solution of warm water and isopropyl alcohol to clean the remote control. **Do not use** acetone, mineral spirits, turpentine type solvents, or ammonia based cleaning products. The use of strong solvents or detergents may damage the coating, the plastics, or the rubber components on the remote control.

CLEANING CARE FOR TOP AND BOTTOM COWLS

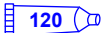
IMPORTANT: Dry wiping (wiping the plastic surface when it is dry) will result in minor surface scratches. Always wet the surface before cleaning. Do not use detergents containing hydrochloric acid. Follow the cleaning and waxing procedure.

Cleaning and Waxing Procedure

1. Before washing, rinse the cowls with clean water to remove dirt and dust that may scratch the surface.
2. Wash the cowls with clean water and a mild nonabrasive soap. Use a soft clean cloth when washing.
3. Dry thoroughly with a soft clean cloth.
4. Wax the surface using a nonabrasive automotive polish (polish designed for clear coat finishes). Remove the applied wax by hand using a clean soft cloth.
5. To remove minor scratches, use Mercury Marine Cowl Finishing Compound (92-859026K 1).

CLEANING CARE FOR THE POWERHEAD (SALTWATER USE)

IMPORTANT: If the outboard is operated in saltwater, remove the top cowl. Inspect the powerhead and powerhead components for salt build-up. Wash off any salt build-up from the powerhead and powerhead components with fresh water. Keep water spray out of the air filter/intake and alternator. After washing, allow the powerhead and components to dry. Apply Quicksilver or Mercury Precision Lubricants Corrosion Guard spray on the external metal surfaces of the powerhead and powerhead components. Do not allow the Corrosion Guard spray to come in contact with the alternator drive belt, belt pulleys, or the outboard motor mounts. The alternator drive belt could slip and be damaged if it becomes coated with any lubricant or Corrosion Guard spray.

Tube Ref No.	Description	Where Used	Part No.
 120	Corrosion Guard	External metal surfaces of the powerhead and powerhead components.	92-802878 55

MAINTENANCE

EPA Emissions Regulations

All new outboards manufactured by Mercury Marine are certified to the United States Environmental Protection Agency, as conforming to the requirements of the regulations for the control of air pollution from new outboard motors. This certification is contingent on certain adjustments set to factory standards. For this reason, the factory procedure for servicing the product must be strictly followed and, wherever practicable, returned to the original intent of the design.

Maintenance, replacement, or repair of the emission control devices and systems may be performed by any marine spark ignition (SI) engine repair establishment or individual.

EMISSION CERTIFICATION LABEL

An emission certification label, showing emission levels and engine specifications directly related to emissions, is placed on the engine at the time of manufacture.

The diagram shows an "EMISSION CONTROL INFORMATION" label from Mercury Marine. It contains fields for engine specifications and emission limits. Red circles with letters a through j point to specific fields: a points to "IDLE SPEED (in gear)", b points to "hp", c points to "L", d points to "kw", e points to the date of manufacture, f points to "FAMILY", g points to "HC+NOx:FEL", h points to "CO FEL", i points to "SPARK PLUG: GAP:", and j points to "LOW PERM/HIGH PERM:". The label also includes the Mercury logo and text stating it conforms to California and U.S. EPA regulations.

MERCURY		EMISSION CONTROL INFORMATION	
THIS ENGINE CONFORMS TO ☐ CALIFORNIA AND U.S. EPA EMISSION REGULATIONS FOR SPARK IGNITION MARINE ENGINES			
REFER TO OWNERS MANUAL FOR REQUIRED MAINTENANCE, SPECIFICATIONS, AND ADJUSTMENTS			
IDLE SPEED (in gear):		FAMILY:	
hp	L	HC+NOx:FEL: g/kWh	
kw		CO FEL: g/kWh	
		SPARK PLUG:	
		GAP:	
		LOW PERM/HIGH PERM:	

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- a - Idle speed
- b - Engine horsepower
- c - Piston displacement
- d - Engine power - kilowatts
- e - Date of manufacture
- f - US EPA engine family name
- g - Regulated emission limit for the engine family
- h - Regulated emission limit for the engine family
- i - Recommended spark plug and gap
- j - Percent of fuel line permeation

OWNER RESPONSIBILITY

The owner/operator is required to have routine engine maintenance performed to maintain emission levels within prescribed certification standards.

The owner/operator is not to modify the engine in any manner that would alter the horsepower or allow emission levels to exceed their predetermined factory specifications.

MAINTENANCE

Inspection and Maintenance Schedule

BEFORE EACH USE

- Check engine oil level. Refer to **Checking Engine Oil Level**.
- Check that the lanyard stop switch stops the engine.
- Inspect the outboard for tightness to the boat transom. If any looseness of the outboard or mounting fasteners exist, tighten the outboard mounting fasteners to the specified torque. When looking for signs of looseness, look for loss of outboard transom bracket material or paint caused by movement between the outboard mounting fasteners and the outboard transom brackets. Also look for signs of movement between the outboard transom brackets and the boat transom (lift plate/setback bracket).

Description	Nm	lb-in.	lb-ft
Outboard mounting locknuts and bolts - standard boat transom	75	–	55.3
Outboard mounting locknuts and bolts - metal lift plates and setback brackets	122	–	90

- Visually inspect the fuel system for deterioration or leaks.
- Check the steering system for binding or loose components.
- Check the propeller blades for damage.
- Inspect the hydraulic steering fittings and hoses for leaks or damage, if equipped.
- Inspect the hydraulic steering fluid level, if equipped.

AFTER EACH USE

- Flush out the outboard cooling system if operating in salt, polluted, or muddy water. Refer to **Flushing the Cooling System**.
- Wash off all salt deposits and flush out the exhaust outlet of the propeller and gearcase with fresh water if operating in saltwater.
- If operating in saltwater, inspect the powerhead and powerhead components for salt buildup. Refer to **Cleaning Care for the Powerhead (Saltwater Use)**.

EVERY 100 HOURS OF USE OR ONCE YEARLY, WHICHEVER OCCURS FIRST

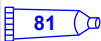
- Inspect the exhaust water strainer. Refer to **Exhaust Water Strainer Inspection**.
- Change engine oil and replace the oil filter. The oil should be changed more often when the engine is operated under adverse conditions, such as extended trolling. Refer to **Changing Engine Oil and Filter**.

MAINTENANCE

- Check the engine mounted water-separating low-pressure fuel filter for water or contaminants. Replace the filter if required. Refer to **Fuel System**.
- Check the boat mounted water-separating fuel filter for the presence of water or contaminants. Drain the water or replace the filter if required.
- Remove the propeller and lubricate the propeller shaft. Refer to **Propeller Replacement**.
- Inspect the thermostat visually for corrosion or a broken spring. Ensure the thermostat closes completely at room temperature—dealer service.
- Check the outboard mounting fasteners that fasten the outboard to the boat transom. Tighten the fasteners to the specified torque—dealer service.

Description	Nm	lb-in.	lb-ft
Outboard mounting locknuts and bolts - standard boat transom	75	–	55.3
Outboard mounting locknuts and bolts - metal lift plates and setback brackets	122	–	90

- Check corrosion control anodes. Check more frequently when used in saltwater. Refer to **Corrosion Control Anodes**.
- Drain and replace gearcase lubricant. Refer to **Gearcase Lubrication**.
- Inspect battery. Refer to **Battery Inspection**.
- Saltwater usage: Remove and inspect spark plugs for corrosion and replace as necessary. Apply Anti-Seize Compound only on threads of spark plug prior to installation. Refer to **Spark Plug Inspection and Replacement**.

Tube Ref No.	Description	Where Used	Part No.
 81	Anti-Seize Compound	Spark plug threads	92-898101389

- Check tightness of bolts, nuts, and other fasteners—dealer service.
- Add Quickleen to the fuel tank.

Tube Ref No.	Description	Where Used	Part No.
	Quickleen Engine & Fuel System Cleaner	Fuel tank	8M0047931

- Check cowl seals to ensure seals are intact and not damaged.
- Check that the intake silencer is in place, if equipped.
- Check that the idle relief muffler is in place, if equipped.

MAINTENANCE

- Check for loose hose clamps and rubber boots on the air intake assembly, if equipped.

EVERY 300 HOURS OF USE OR THREE YEARS

- Check power trim fluid. Refer to **Checking Power Trim Fluid**.
- Lubricate all lubrication points. Lubricate more frequently when used in saltwater. Refer to **Lubrication Points**.
- Replace water pump impeller—dealer service.¹
- Lubricate the splines on the upper driveshaft—dealer service.
- Check wiring and connectors—dealer service.
- Replace alternator drive belt. Refer to **Alternator Drive Belt**—dealer service.
- Replace the spark plugs.

BEFORE PERIODS OF STORAGE

- Refer to **Storage** section.

Maintenance Schedule Decals

MAINTENANCE SCHEDULE DECAL ICONS

A maintenance schedule decal is located on the engine to remind the owner or operator when the power package important maintenance items require attention. The following table shows the icons and a general description of the scheduled maintenance items.

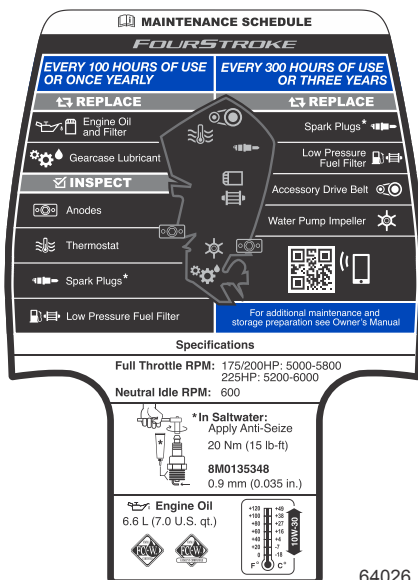
Icon	Definition	Icon	Definition
 58249	Replace	 58250	Inspect
 58251	Engine oil and filter	 58252	Gearcase lubricant
 58253	Spark plugs	 58254	Thermostat
 58255	Low-pressure fuel filter	 58256	Anodes

1. Replace the water pump impeller more often if overheating occurs or reduced water pressure is noted.

MAINTENANCE

Icon	Definition	Icon	Definition
	Accessory drive belt		Water pump impeller

V6 FOURSTROKE MODELS MAINTENANCE SCHEDULE DECAL



MAINTENANCE SCHEDULE
FOURSTROKE

EVERY 100 HOURS OF USE OR ONCE YEARLY	EVERY 300 HOURS OF USE OR THREE YEARS
REPLACE	REPLACE
Engine Oil and Filter	Spark Plugs*
Gearcase Lubricant	Low Pressure Fuel Filter
INSPECT	Accessory Drive Belt
Anodes	Water Pump Impeller
Thermostat	
Spark Plugs*	
Low Pressure Fuel Filter	

For additional maintenance and storage preparation see Owner's Manual

Specifications

Full Throttle RPM: 175/200HP: 5000-5800
225HP: 5200-6000
Neutral Idle RPM: 600

* In Saltwater:
Apply Anti-Seize
20 Nm (15 lb-ft)
8M0135348
0.9 mm (0.035 in.)

Engine Oil
6.6 L (7.0 U.S. qt.)

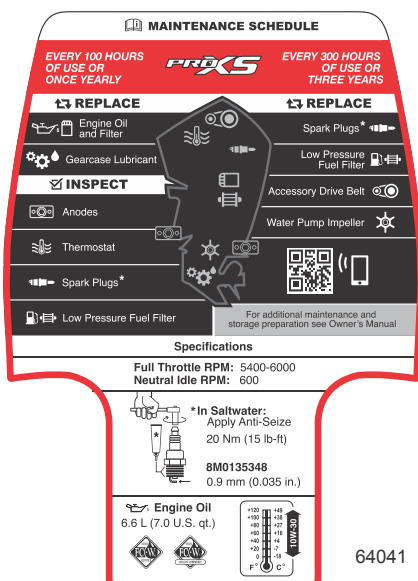
 



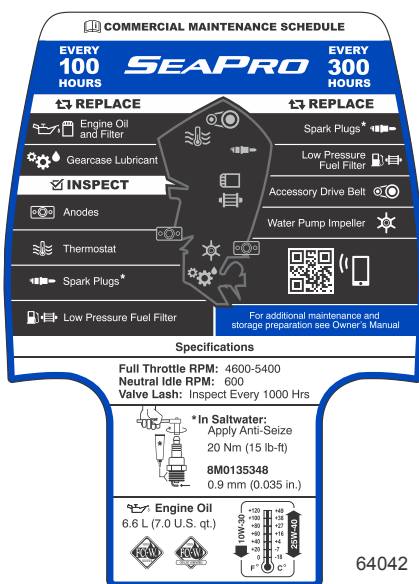
64026

MAINTENANCE

V6 PRO XS MODELS MAINTENANCE SCHEDULE DECAL

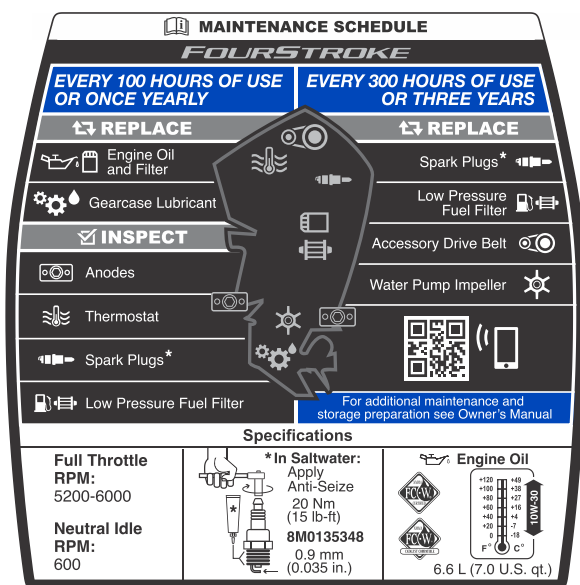


SEAPRO V6 MODELS MAINTENANCE SCHEDULE DECAL



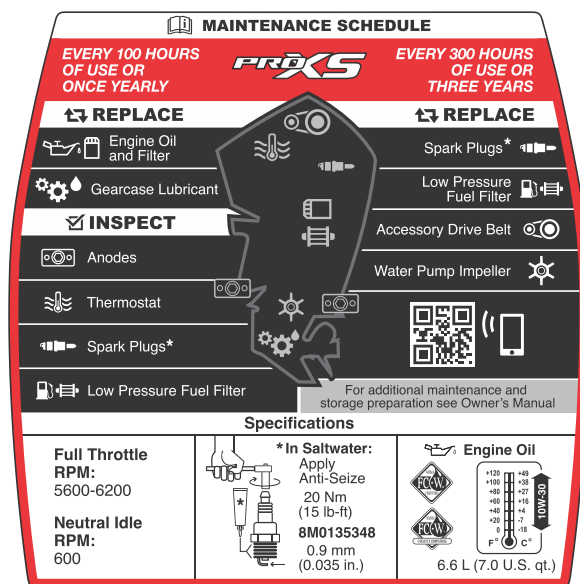
MAINTENANCE

V8 FOURSTROKE MODELS MAINTENANCE SCHEDULE DECAL



64043

V8 PRO XS MODELS MAINTENANCE SCHEDULE DECAL

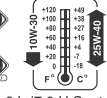


64044

MAINTENANCE

SEAPRO V8 MODELS MAINTENANCE SCHEDULE DECAL

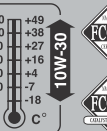


EVERY 100 HOURS	EVERY 300 HOURS
↔ REPLACE	↔ REPLACE
 Engine Oil and Filter  Gearcase Lubricant	 Spark Plugs*  Low Pressure Fuel Filter
✓ INSPECT	
 Anodes  Thermostat  Spark Plugs*	 Accessory Drive Belt  Water Pump Impeller
 Low Pressure Fuel Filter	
For additional maintenance and storage preparation see Owner's Manual	
Specifications	
Full Throttle RPM: 4800-5600 Neutral Idle RPM: 600 Valve Lash: Inspect Every 1000 Hrs	 * In Saltwater: Apply Anti-Seize 20 Nm (15 lb-ft) 8M0135348 0.9 mm (0.035 in.)  Engine Oil    6.6 L (7.0 U.S. qt.)

64045

250R AND 300R MODELS MAINTENANCE SCHEDULE DECAL



MAINTENANCE SCHEDULE		Specifications
EVERY 100 HOURS OF USE OR ONCE YEARLY		
↔ REPLACE	☐ Engine Oil And Filter ☐ Gearcase Lubricant	Full Throttle RPM 250R: 5600-6200 300R: 5800-6400 Neutral Idle RPM: 600
✓ INSPECT	☐ Anodes ☐ Thermostat ☐ Spark Plugs* ☐ Low Pressure Fuel Filter	Spark Plug: 8M0135348 Gap: 0.9 mm (0.035 in.) Torque: 20 Nm (15 lb-ft) * In Saltwater: Apply Anti-Seize Compound To Thread
EVERY 300 HOURS OF USE OR THREE YEARS		
↔ REPLACE	☐ Spark Plugs* ☐ Low Pressure Fuel Filter ☐ Accessory Drive Belt ☐ Water Pump Impeller	 Engine Oil    6.6 L (7.0 U.S. qt.)
For additional maintenance and storage preparation see Owner's Manual		

65585

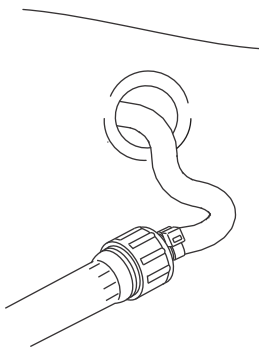
MAINTENANCE

Flushing the Cooling System

Flush the internal water passages of the outboard with fresh water after each use in salt, polluted, or muddy water. This will help prevent a buildup of deposits from clogging the internal water passages.

NOTE: *The outboard can be tilted or in the vertical operating position during flushing.*

1. With the engine turned off, place the outboard in either the operating position (vertical) or in a tilted position.
2. Remove the flush connector from the bottom cowl.
3. Remove the cover from the flush connector and thread a water hose into the flush connector.



64241

4. Turn on the water tap (1/2 maximum) and let the water flush through the cooling system for about 15 minutes.
5. When flushing is complete, turn off the water and disconnect the water hose.
6. Install the cover on the flush connector. Place the flush connector back into the bottom cowl.

Top Cowl Removal and Installation

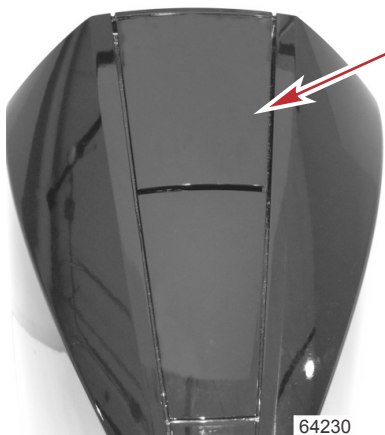
NOTE: *It is recommended to remove and install the cowl while standing inside the boat.*

REMOVAL

1. Tilt the outboard up so the top of the cowl is facing you.

MAINTENANCE

2. Push down on the port side of the service access door to unlock and open the door.



Push here to unlock

3. Press on the red lock button and lift the handle.



- a** - Service access door
- b** - Red lock button
- c** - Handle

MAINTENANCE

4. Push the handle towards the aft to lock the handle into the cowl lift position.



Handle locked in the lift position

5. With a firm grip on the handle, carefully lift the cowl off the engine.

INSTALLATION

1. With a firm grip on the handle, carefully lower the top cowl over the engine.
2. Verify the cowl is correctly aligned by checking the cowl alignment guides on the port and starboard side of the cowl. If there is misalignment, one side of the cowl will have a gap that is larger than the other side.

NOTE: *It may be necessary to slightly lift the larger gap side of the cowl to correctly position the alignment guides.*

3. Gently push down on the cowl.
4. Push the red lock button and pull the handle. Continue to push the handle down into the locked position.
5. Close the service access door.

Battery Inspection

The battery should be inspected at periodic intervals to ensure proper engine starting capability.

IMPORTANT: Read the safety and maintenance instructions which accompany your battery.

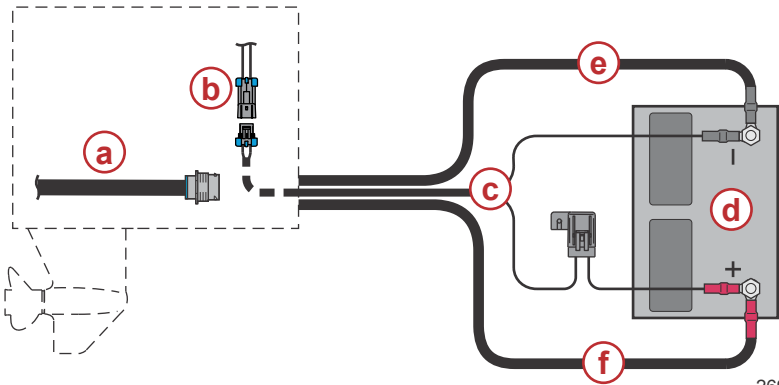
1. Turn off the engine before servicing the battery.
2. Ensure the battery is secure against movement.

MAINTENANCE

3. Battery cable terminals should be clean, tight, and correctly installed. Positive to positive and negative to negative.
4. Ensure the battery is equipped with a nonconductive shield to prevent accidental shorting of battery terminals.

Battery Cables and Clean Power Harness

The battery cable connections should be checked often for corrosion or loose retaining hardware. Maintaining this electrical connection helps ensure the engine operation and accessories functionality remains trouble-free. The engine starting battery cables and the clean power harness wires must be secured to the engine starting battery with nuts. Wing nuts are not acceptable. The clean power harness must be secured to one of the battery cables with a cable tie or other type of secure fastener.



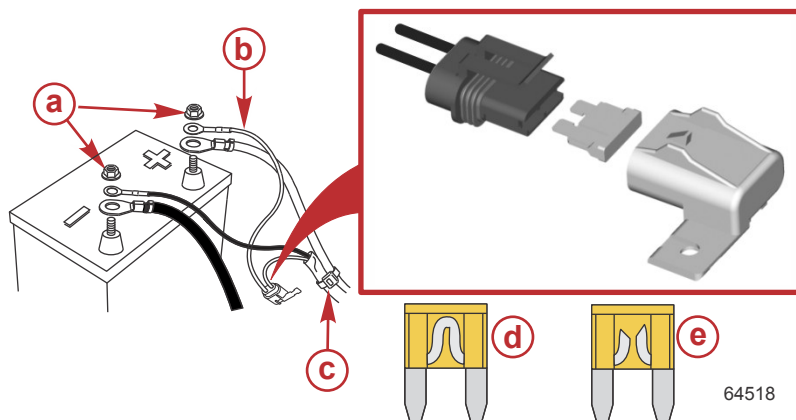
26984

- a** - 14-pin data harness
- b** - Clean power harness connector at engine
- c** - Clean power harness
- d** - Battery
- e** - Negative engine battery cable
- f** - Positive engine battery cable

If the clean power harness fuse is open, try to locate and correct the cause of the overload. If the cause is not found, the fuse may open again. Remove the clean power fuse and look at the silver band inside the fuse. If the band is broken (open), replace the fuse with the same rating (5 amp) and type fuse.

MAINTENANCE

IMPORTANT: An ATC fuse has the fuse element enclosed or sealed inside the plastic housing. This type of fuse must be used for marine applications. Marine applications are exposed to environments that may have the potential to accumulate explosive vapors. ATO fuses have exposed elements and should never be used in marine applications.



- a** - Nuts
- b** - Clean power harness
- c** - Cable tie
- d** - Good fuse
- e** - Open fuse

BATTERY CONNECTIONS

IMPORTANT: The engine electrical system is negative (–) ground.

When connecting the engine battery, hex nuts must be used to secure the battery leads to the battery posts. Tighten the hex nuts to the specified torque.

Description	Nm	lb-in.	lb-ft
Battery hex nuts	13.5	120	–

ORDER OF CONNECTION

Connect the battery cables in the following order:

1. All jumpers between parallel, multiple battery packs
2. From the batteries to the positive (+) engine lead
3. From the batteries to the positive (+) clean power
4. From the batteries to the negative (–) engine lead
5. From the batteries to the negative (–) clean power
6. From the batteries or main ground (–) bus to the negative (–) starboard helm main power relay

MAINTENANCE

Fuel System

WARNING

Fuel is flammable and explosive. Ensure that the key switch is off and the lanyard is positioned so that the engine cannot start. Do not smoke or allow sources of spark or open flame in the area while servicing. Keep the work area well ventilated and avoid prolonged exposure to vapors. Always check for leaks before attempting to start the engine, and wipe up any spilled fuel immediately.

IMPORTANT: Use an approved container to collect and store fuel. Wipe up spilled fuel immediately. Material used to contain spilled fuel must be disposed of in an approved receptacle.

Before servicing any part of the fuel system:

1. Stop engine and disconnect the battery.
2. Perform fuel system service in a well-ventilated area.
3. Inspect any completed service work for sign of fuel leakage.

FUEL LINE INSPECTION

Visually inspect the fuel line for cracks, swelling, leaks, hardness, or other signs of deterioration or damage. If any of these conditions are found, the fuel line must be replaced.

LOW-PRESSURE FUEL FILTER

The low-pressure fuel filter can be serviced as a general maintenance item when the water-in-fuel alarm is activated.

WARNING

Fuel is flammable and explosive. Ensure that the key switch is off and the lanyard is positioned so that the engine cannot start. Do not smoke or allow sources of spark or open flame in the area while servicing. Keep the work area well ventilated and avoid prolonged exposure to vapors. Always check for leaks before attempting to start the engine, and wipe up any spilled fuel immediately.

Removal

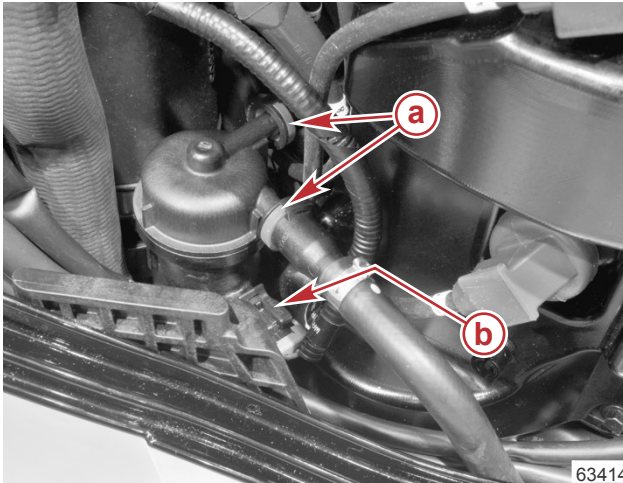
IMPORTANT: Use an approved container to collect and store fuel. Wipe up spilled fuel immediately. Material used to contain spilled fuel must be disposed of in an approved container.

1. Verify the ignition key switch is in the OFF position and that the lanyard switch is positioned so the engine cannot start.
2. Remove the top cowl.
3. Locate the fuel filter on the starboard aft side of the engine near the bottom spark plug.

MAINTENANCE

4. Push in on the fuel hose release tabs and disconnect the fuel hoses from the fuel filter.
5. Disconnect the water-in-fuel sensor harness.

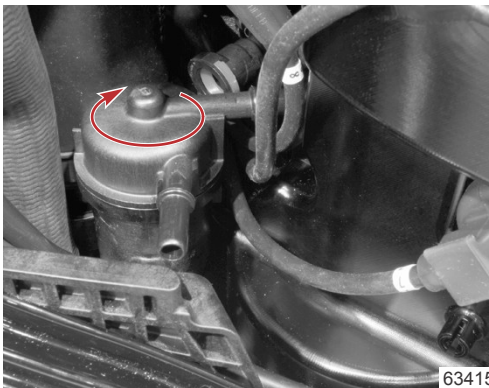
NOTE: If there is a boat mounted water-separating fuel filter with a water-in-fuel sensor installed, the sensor harness would be connected to the boat mounted filter.



63414

- a** - Fuel hose release tabs
- b** - Water-in-fuel sensor harness

6. Rotate the filter clockwise approximately 1/4 of a turn and lift the filter out.



63415

Filter rotated 1/4 turn

7. Empty the fuel filter contents into an approved container and dispose according to local regulations.

MAINTENANCE

8. Wipe up any spilled fuel.

Installation

1. Apply a small amount of 2-4-C with PTFE to the fuel filter grommet.



Tube Ref No.	Description	Where Used	Part No.
 95	2-4-C with PTFE	Fuel filter grommet	92-802859A 1

2. Install the fuel filter and rotate counterclockwise 1/4 turn to retain the filter.
3. Connect the water-in-fuel sensor harness.

NOTE: *If there is a boat mounted water-separating fuel filter with a water-in-fuel sensor installed, the sensor harness would be connected to the boat mounted filter.*

4. Connect the fuel hoses to the fuel filter securely with the locking hose connections.
5. Turn the key to the RUN position and inspect for fuel leaks. Repair any fuel leaks if necessary.

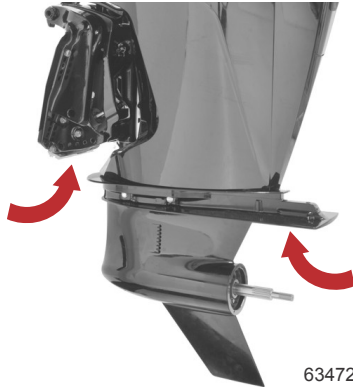
Corrosion Control Anode

The outboard has corrosion control anodes at different locations. An anode helps protect the outboard against galvanic corrosion by sacrificing its metal to be slowly eroded instead of the outboard metals.

Each anode requires periodic inspection, especially in saltwater which will accelerate the erosion. To maintain this corrosion protection, always replace the anode before it is 50% eroded. Never paint or apply a protective coating on the anode as this will reduce effectiveness of the anode.

MAINTENANCE

Two anodes are located on the engine; one anode is on the gear housing and the other is on the bottom of the transom bracket assembly.



Propeller Replacement

⚠ WARNING

Rotating propellers can cause serious injury or death. Never operate the boat out of the water with a propeller installed. Before installing or removing a propeller, place the drive unit in neutral and engage the lanyard stop switch to prevent the engine from starting. Place a block of wood between the propeller blade and the anti-ventilation plate.

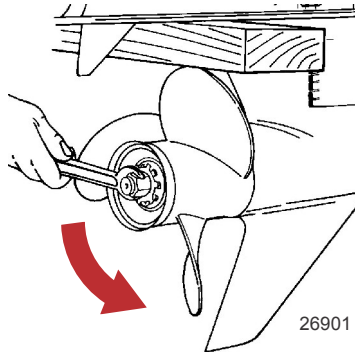
1. Shift outboard to the neutral (N) position.



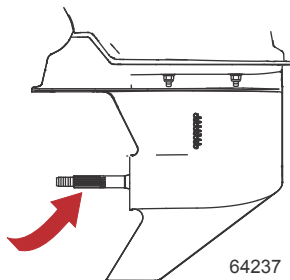
2. Remove the key from the ignition.
3. Straighten the bent tabs on the propeller nut retainer.

MAINTENANCE

- Place a block of wood between the gearcase and the propeller to hold the propeller and remove the propeller nut.



- Pull the propeller straight off the shaft. If the propeller is seized to the shaft and cannot be removed, have the propeller removed by an authorized dealer.
- Apply a liberal amount of Extreme Grease or 2-4-C with PTFE to the propeller shaft.



Tube Ref No.	Description	Where Used	Part No.
	Extreme Grease	Propeller shaft	8M0071842
	2-4-C with PTFE	Propeller shaft	92-802859A 1

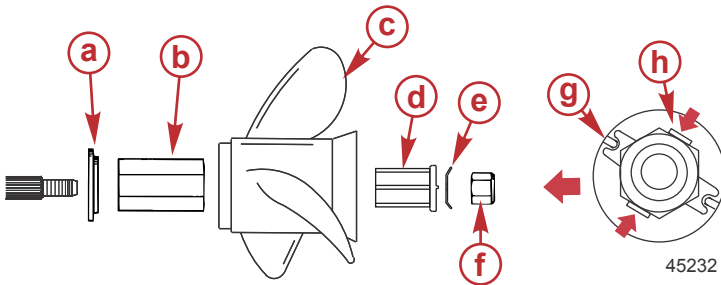
IMPORTANT: To prevent the propeller hub from corroding and seizing to the propeller shaft, especially in saltwater, always apply a liberal amount of the recommended lubricant to the entire propeller shaft at the recommended maintenance intervals and also each time the propeller is removed.

FLO-TORQ II PROPELLERS—25.4 MM (1 IN.) PROPELLER SHAFT

- Install the propeller onto the shaft with the supplied components as shown.

MAINTENANCE

2. Place the locknut retainer over the raised pins on the drive sleeve adapter and tighten the locknut to the specified torque.
3. Secure the locknut by bending the tabs up against the locknuts.



- a** - Forward thrust washer
- b** - Drive sleeve
- c** - Propeller
- d** - Drive sleeve adapter
- e** - Locknut retainer
- f** - Locknut
- g** - Raised pins
- h** - Tabs bent against the locknut

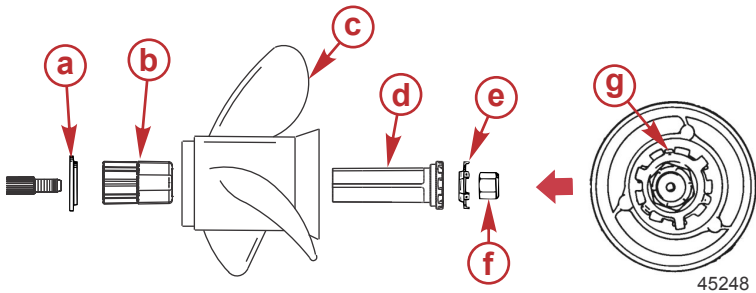
Description	Nm	lb-in.	lb-ft
Locknut	75	–	55.3

FLO-TORQ IV PROPELLERS—25.4 MM (1 IN.) PROPELLER SHAFT

1. Install the propeller onto the shaft with the supplied components as shown.
2. Tighten the locknut to the specified torque.

MAINTENANCE

- Secure the locknut by bending three of the tabs into the grooves in the drive sleeve adapter.



- a** - Forward thrust washer
- b** - Drive sleeve
- c** - Propeller
- d** - Drive sleeve adapter
- e** - Locknut retainer
- f** - Locknut
- g** - Tabs bent into grooves

Description	Nm	lb-in.	lb-ft
Locknut	75	–	55.3

Propeller Replacement—31.75 mm (1-1/4 in.) Diameter Propeller Shaft

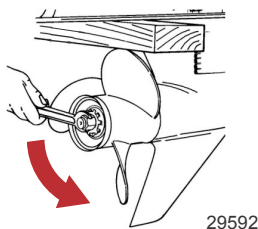
⚠ WARNING

Rotating propellers can cause serious injury or death. Never operate the boat out of the water with a propeller installed. Before installing or removing a propeller, place the drive unit in neutral and engage the lanyard stop switch to prevent the engine from starting. Place a block of wood between the propeller blade and the anti-ventilation plate.

- Shift the outboard into neutral position.

MAINTENANCE

- Place a block of wood between the gearcase and the propeller to hold the propeller and remove the propeller nut.

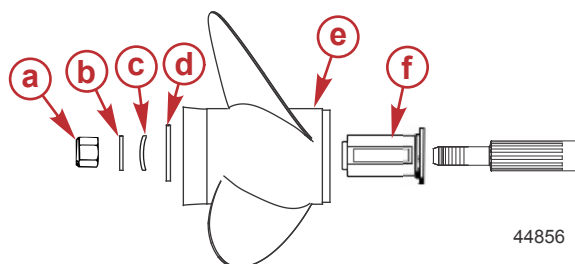


- Pull the propeller straight off the shaft. If the propeller is seized to the shaft and cannot be removed, have the propeller removed by an authorized dealer.
- To aid in future removal of the propeller, liberally coat the propeller shaft splines with one of the following Mercury/Quicksilver products:

Tube Ref No.	Description	Where Used	Part No.
	Extreme Grease	Propeller shaft splines	8M0071842
	2-4-C with PTFE	Propeller shaft splines	92-802859A 1

NOTE: Propellers used on the 31.75 mm (1-1/4 in.) diameter propeller shaft require the heavy-duty propeller hub kit.

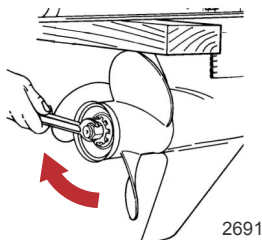
- Heavy-duty propeller hub**—Install the propeller hub, propeller, washer, Belleville washer, washer, and propeller nut onto the shaft.



- a -** Propeller nut
- b -** Washer
- c -** Belleville washer
- d -** Washer
- e -** Propeller
- f -** Propeller hub

MAINTENANCE

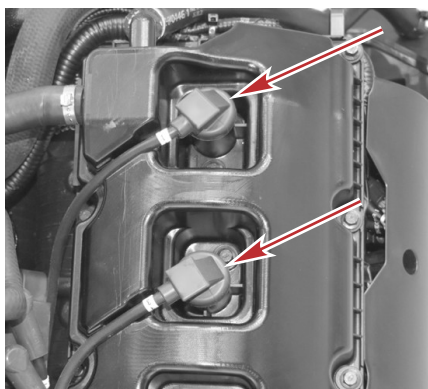
6. Place a block of wood between the gearcase and the propeller. Tighten the propeller nut to the specified torque.



Description	Nm	lb-in.	lb-ft
Propeller nut	75	–	55.3

Spark Plug Inspection and Replacement

1. Remove the top cowl. Refer to **Top Cowl Removal and Installation**.
2. Grasp the spark plug boot and use a twisting motion to assist removing the spark plug.



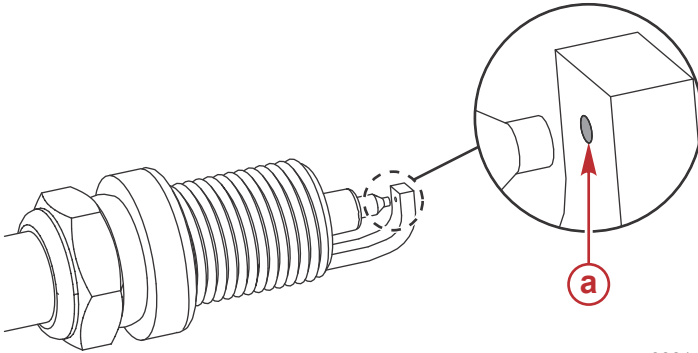
Spark plug boot

3. Remove the spark plug with a 14 mm deep socket.

NOTE: Replace the spark plug if the electrode is worn; the insulator is rough, cracked, broken, or blistered; or if the precious metal is not visible on the spark plug electrode.

MAINTENANCE

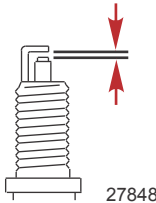
IMPORTANT: The color of the plug may not accurately reflect its condition. To accurately diagnose a faulty plug, inspect the precious metal on the plug's electrode. If no precious metal is visible, replace the plug.



9381

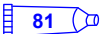
a - Precious metal

4. Check the spark plug gap. Refer to **General Information - Specification**.



- a. All of the spark plugs should have the gap checked and corrected as necessary before installation.
 - b. Measure the gap with a feeler gauge or pin gauge. Never use a wedge-type gap checking tool to inspect or to adjust the gap.
 - c. If an adjustment is necessary, do not pry or apply any force on the center electrode. This is critical with any type of spark plug that has a wear surface, such as platinum or iridium added to either the ground electrode or the center electrode.
 - d. When it is necessary to widen the gap, use a tool that only pulls back on the ground electrode without touching the center electrode, the porcelain, or the wear portion of the ground electrode.
 - e. When it is necessary to close the gap, gently tap the plug ground electrode on a hard surface.
5. Saltwater use—Apply Anti-Seize Compound only onto the threads of the spark plugs.

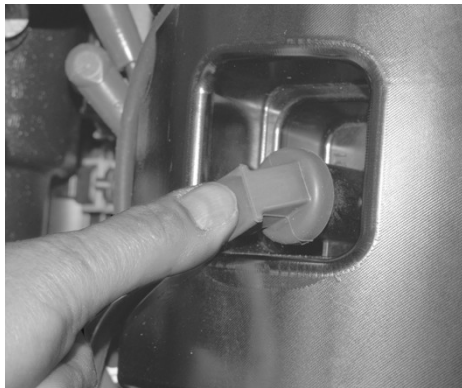
MAINTENANCE

Tube Ref No.	Description	Where Used	Part No.
 81	Anti-Seize Compound	Spark plug threads	92-898101389

- Before installing the spark plugs, remove any dirt on the spark plug seat area. Install the plugs finger-tight and then tighten an additional 1/4 turn or tighten to the specified torque.

Description	Nm	lb-in.	lb-ft
Spark plug	20	177	–

- Insert the spark plug boot into the valve cover. The boot is self-aligning with the spark plug.
- Push on the end of the spark plug boot to ensure the boot is completely engaged and seated onto the spark plug.



63315

Push the spark plug boot

- Install the top cowl.

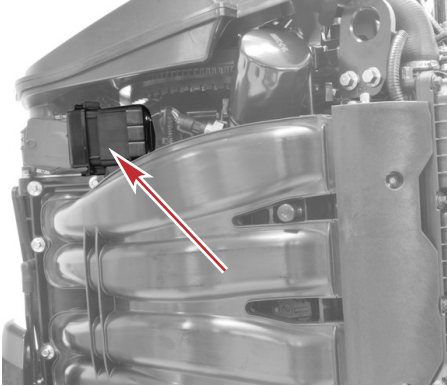
Fuses

IMPORTANT: An ATC fuse has the fuse element enclosed or sealed inside the plastic housing. This type of fuse must be used for marine applications. Marine applications are exposed to environments that may have the potential to accumulate explosive vapors. ATO fuses have exposed elements and should never be used in marine applications.

The electrical wiring circuits on the outboard are protected from overload with fuses. If a fuse is open, try to locate and correct the cause of the overload. If the cause is not found, the fuse may open again.

MAINTENANCE

1. Locate the fuse holder on the port side of the engine and remove the cover from the fuse holder.

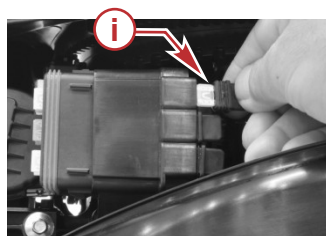
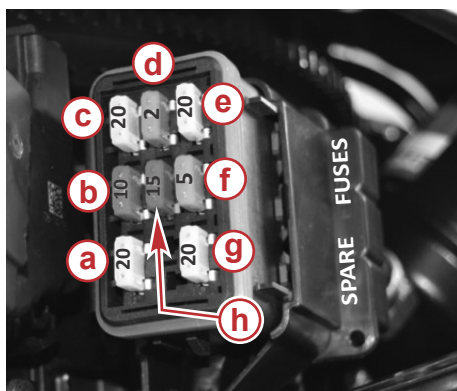


63317

2. Remove the suspected open fuse and look at the silver band inside the fuse. If the band is broken (open), replace the fuse.

MAINTENANCE

IMPORTANT: Replace the fuse with a new fuse with the same amp rating.



64390

- a** - Ignition coils - 20 amp
- b** - Oxygen sensor - 10 amp
- c** - Fuel pumps - 20 amp
- d** - Diagnostics - 2 amp
- e** - Fuel injectors - 20 amp
- f** - Advanced sound control driver - 5 amp
- g** - Power driver - 20 amp
- h** - TVM power -15 amp—DTS products only
- i** - Spare fuses (3)
- j** - Good fuse
- k** - Open fuse

Alternator Drive Belt

The alternator drive belt is located under the flywheel shroud—intake air induction plenum. The alternator drive belt inspection must be completed by an authorized Mercury dealer at the recommended interval. Refer to **Inspection and Maintenance Schedule**.

Lubrication Points

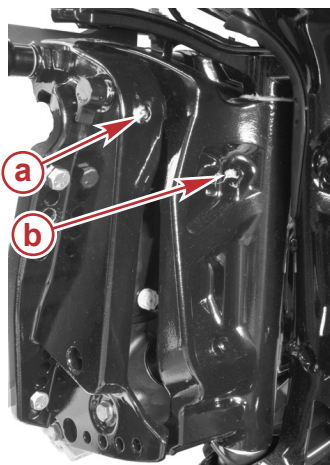
1. Lubricate the following with Extreme Grease or 2-4-C with PTFE.

Tube Ref No.	Description	Where Used	Part No.
	Extreme Grease	Swivel bracket, tilt lock, propeller shaft	8M0071842

MAINTENANCE

Tube Ref No.	Description	Where Used	Part No.
 95	2-4-C with PTFE	Swivel bracket, tilt lock, tilt tube, propeller shaft	92-802859A 1

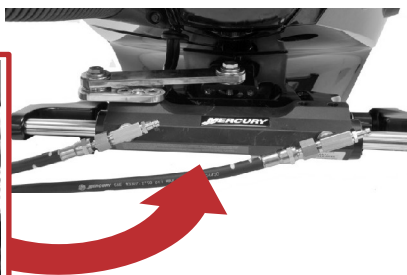
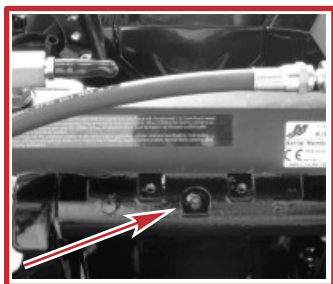
- Lubricate the swivel bracket and tilt lock through the grease fittings.



63792

- a** - Tilt lock grease fitting
- b** - Swivel bracket grease fitting

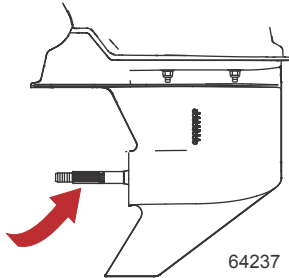
- Lubricate the tilt tube through the grease fitting.



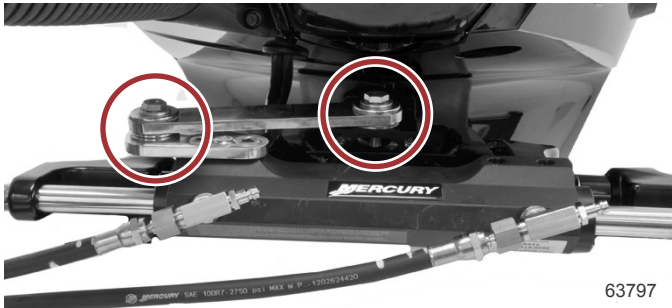
64517

MAINTENANCE

- Propeller shaft—Refer to **Propeller Replacement** for removal and installation of the propeller. Apply a generous amount of lubricant to the entire propeller shaft to prevent the propeller hub from seizing to the shaft.



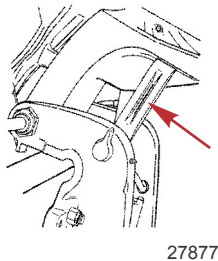
2. Lubricate the steering linkage with oil.



Lubricate with oil

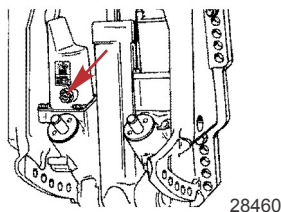
Checking Power Trim Fluid

1. Tilt the outboard to the full up position and engage the tilt support lever.



MAINTENANCE

2. Remove the fill cap and check the fluid level. The fluid level should be even with the bottom of the fill hole. Add Quicksilver or Mercury Precision Lubricant Power Trim and Steering Fluid. If not available, use automotive automatic transmission fluid (ATF).



28460

Tube Ref No.	Description	Where Used	Part No.
 114	Power Trim and Steering Fluid	Power trim system	92-858074K01

Checking Hydraulic Steering Fluid

WARNING

Dirt or contaminants in the hydraulic steering system can damage the steering system's internal components. Damaged components can lead to serious injury or death due to loss of boat control. Do not allow dirt or contamination to enter the helm, lines, or cylinder of this steering system and perform all hydraulic inspections, service, or assembly procedures in a clean work area.

IMPORTANT: Check the hydraulic steering fluid level on a regular basis. The steering system must be full of fluid to ensure the steering helm will not introduce air into the steering system. A hydraulic steering system which has entrained air will have spongy or unresponsive steering control which could compromise the operator's ability to control the boat. On dual helm steering systems, always check the upper steering helm first. If the system must be purged of entrained air, one person may not be able to completely fill and purge the air from the steering system. See your dealer if you have questions on your steering system or refer to the installation instructions included with your steering system.

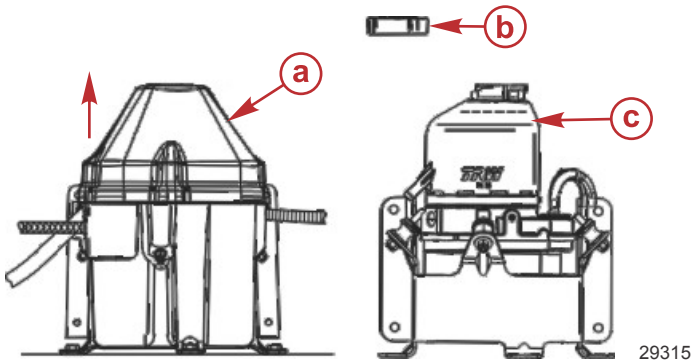
MAINTENANCE

Checking Power Steering Fluid

⚠ WARNING

Dirt or contaminants in the hydraulic steering system can damage the steering system's internal components. Damaged components can lead to serious injury or death due to loss of boat control. Do not allow dirt or contamination to enter the helm, lines, or cylinder of this steering system and perform all hydraulic inspections, service, or assembly procedures in a clean work area.

Remove the power steering cover and fill cap to check the fluid level. The fluid level should be slightly below the bottom of the fill hole. Use Synthetic Power Steering Fluid SAE 0W-30, if needed.



- a** - Power steering cover
- b** - Fill cap
- c** - Fill/full level

Tube Ref No.	Description	Where Used	Part No.
 138	Synthetic Power Steering Fluid SAE 0W-30	Power steering system	92-858077K01

Changing Engine Oil and Filter

ENGINE OIL CAPACITY

Engine oil capacity is approximately 6.6 Liter (7.0 US qt).

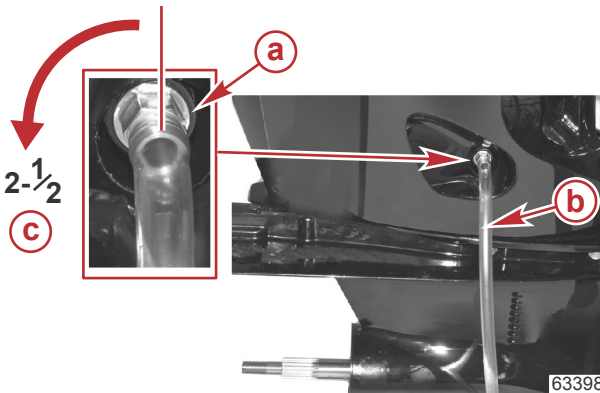
IMPORTANT: Tilt the outboard out/up past vertical for approximately one minute to allow any trapped oil to drain back to the oil sump.

MAINTENANCE

OIL CHANGE ON LAND PROCEDURE

1. Tilt the outboard out/up past vertical for approximately one minute to allow any trapped oil to drain back to the oil sump.
2. Tilt the outboard to a vertical position.
3. Use a 16 mm (5/8 in.) wrench and loosen the oil drain valve so that it can be turned by hand. Be careful not to open the valve too far allowing oil to drain.
4. Attach a 12 mm (7/16 in.) inside diameter drain hose to the oil drain valve. Position the opposite end of the hose into an appropriate container. The container should be large enough to hold more than 9.8 Liter (10 US qt).
5. Loosen the oil drain valve 2-1/2 turns to allow oil to drain. Do not exceed 2-1/2 turns.

IMPORTANT: Do not loosen the oil drain valve more than 2-1/2 turns out. The oil seal could get damaged beyond 2-1/2 turns.



- a - Oil drain valve
- b - Drain hose
- c - Loosen 2-1/2 turns maximum

6. After the oil has drained, hand-tighten the oil drain valve (clockwise) and remove the oil drain hose.
7. Tighten the oil drain valve to the specified torque. Clean up any oil in the valve area.

Description	Nm	lb-in.	lb-ft
Oil drain valve	15	132.7	—

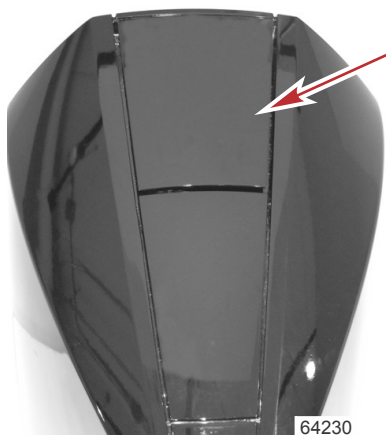
IMPORTANT: Overtightening the oil drain valve can damage the oil sump.

8. Add the appropriate amount of engine oil.

MAINTENANCE

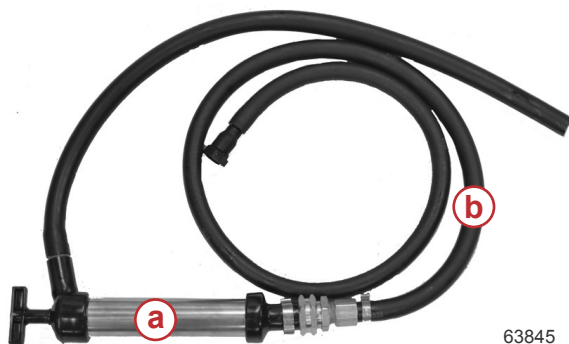
OIL CHANGE ON WATER PROCEDURE

1. Tilt the outboard out/up past vertical for approximately one minute to allow any trapped oil to drain back to the oil sump.
2. Tilt the outboard to a vertical position.
3. Push down on the port side of the service access door to unlock and open the door.



Push here to unlock

4. Remove the dipstick.
5. Install the oil drain hose onto the crankcase oil pump. Verify the hose is securely attached.



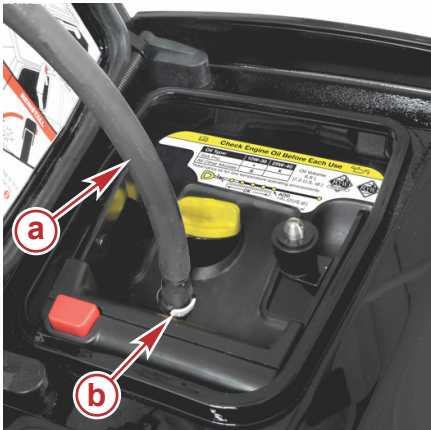
a - Crankcase oil pump

b - Oil drain hose

MAINTENANCE

Crankcase Oil Pump	802889A1
 11591	Aids in the removal of engine oil without draining the crankcase.
Oil Drain Hose	8M0137866
 64627	Aids in the removal of engine oil without draining the crankcase. Connect to the crankcase oil pump.

6. Install the crankcase oil pump assembly onto the dipstick tube. Verify the pump is securely attached to the tube by pulling it up lightly.



- a** - Oil drain hose
- b** - Lock button

63843

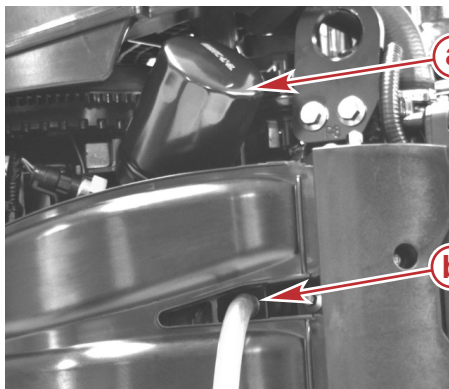
7. Place the drain tube of the crankcase oil pump into an appropriate container. The container should be large enough to hold more than 9.8 Liter (10 US qt).
8. Extract the engine oil with the pump.
9. Allow the drain tube to completely drain before removing the oil pump from the dipstick tube.
10. Press on the oil drain hose lock button to release it from the dipstick tube.

MAINTENANCE

11. Install the dipstick. Verify it is completely inserted.
12. Add the appropriate amount of engine oil.

CHANGING OIL FILTER

1. Remove the plug from the oil trough and attach a 12 mm (7/16 in.) I.D. drain hose to the fitting. Place the opposite end of the hose into an appropriate container.
2. Remove the old filter by turning the filter counterclockwise.



- a** - Oil filter
b - Drain hose

3. Allow the oil in the trough to drain.
4. Clean the remaining oil from the oil trough and filter mounting base area.
5. Remove the hose and install the plug.
6. Apply a film of clean oil to the filter gasket. Do not use grease. Install the new filter until the gasket contacts the base and then tighten 3/4 to 1 turn.

OIL FILLING

Remove the oil fill cap and add approximately 6.6 Liter (7.0 US qt) of the recommended oil. This will bring the oil level within the operating range.



- a** - Oil fill cap
b - Dipstick

MAINTENANCE

NOTE: It is not necessary to check the oil level immediately after changing the oil. The engine must be run for a while and then turned off for one hour or longer before checking the oil level. Refer to **Checking Engine Oil Level**.

Checking Engine Oil Level

After the engine oil has been changed, the engine should be run for a few minutes and then turned off, allowing one hour or longer before checking the oil level.

IMPORTANT: For an accurate oil level reading, the engine must be vertical for several minutes before removing the dipstick.

1. Remove the dipstick and observe the area of the five beads.
2. The bead or crosshatch which shows oil furthest from the end is the oil level.

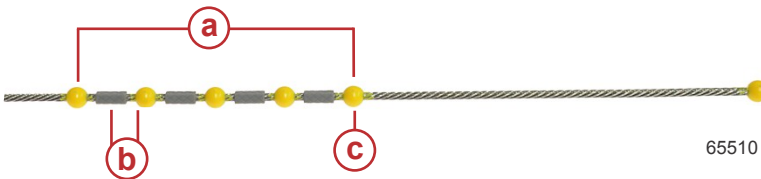


Oil level example

DIPSTICK BEAD OIL LEVEL OVERVIEW

New oil (level) may be difficult to identify which is why the crosshatch between the beads are part of the dipstick assembly. When checking the oil level, if oil is on any of the five oil range beads or four crosshatch, the oil level is within the safe operating range. When the oil level is only on the lowest oil range bead, the operator can add 1.8 Liter (2 US qt) of oil and the level will remain within the safe operating range. When the oil becomes dark from hours of product use, it will be easier to identify the oil level on the dipstick.

IMPORTANT: Repeated removal and insertion of the dipstick to check the oil level will subsequently deposit oil further up the dipstick tube which potentially may cause an error reading the oil level.



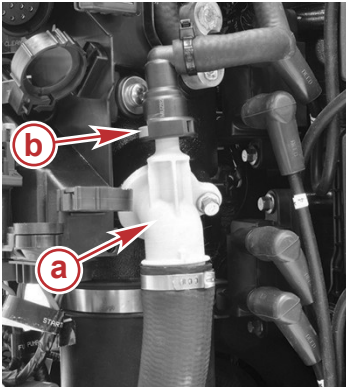
- a - Safe operating range
- b - General area after an oil change
- c - Add 1.8 Liter (2 US qt) of oil

MAINTENANCE

Exhaust Water Strainer Inspection

IMPORTANT: The water strainer is an integral component of the cooling system. It should be inspected every 100 hours of operation or once a year, whichever occurs first.

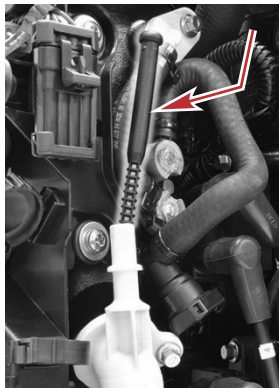
1. Remove the top cowl. Refer to **Top Cowl Removal and Installation**.
2. Remove the hose from the exhaust water spray inlet assembly. Press on the hose lock and pull the hose off the assembly.



64629

- a - Exhaust water spray inlet assembly
- b - Hose lock

3. Remove the strainer from the assembly.



64630

Strainer

MAINTENANCE

4. Inspect the strainer for debris, blockage, or accumulation of mineral deposits. Flush the strainer with fresh water. Use a nylon bristle brush to help remove debris, blockage, or mineral deposits. If the strainer cannot be cleared of debris, blockage, mineral deposits, or if the strainer is damaged, replace the strainer.



64631

5. Install the strainer into the exhaust water spray inlet assembly.
6. Install the hose onto the assembly. Verify the hose is secure by pulling up on the hose.

Gearcase Lubricant

GEARCASE LUBRICATION

When adding or changing gearcase lubricant, visually check for the presence of water in the lubricant. If water is present, it may have settled to the bottom and will drain out prior to the lubricant, or it may be mixed with the lubricant, giving it a milky colored appearance. If water is noticed, have the gearcase checked by your dealer. Water in the lubricant may result in premature bearing failure or, in freezing temperatures, will turn to ice and damage the gearcase.

Examine the drained gearcase lubricant for metal particles. A small amount of metal particles indicates normal gear wear. An excessive amount of metal filings or larger particles (chips) may indicate abnormal gear wear and should be checked by an authorized dealer.

RECOMMENDED GEARCASE LUBRICATION

Mercury or Quicksilver High Performance Gear Lubricant.

250R AND 300R REQUIRED GEARCASE LUBRICATION

Extreme Performance Gear Lube - SAE 90

GEARCASE LUBRICANT CAPACITY

NOTE: Gearcase lubricant capacity is approximate.

Gearcase Lubricant Capacity		
122 mm (4.8 in.)	Right-hand rotation	600 mL (20.2 fl oz)
	Left-hand rotation	510 mL (17.2 fl oz)
137 mm (5.44 in.)	Right-hand rotation	720 mL (24.4 fl oz)
	Left-hand rotation	680 mL (23.0 fl oz)
SeaPro 137 mm (5.44 in.)	Right-hand rotation	980 mL (33.1 fl oz)
	Left-hand rotation	
Torque Master	Right-hand rotation	520 mL (17.5 fl oz)

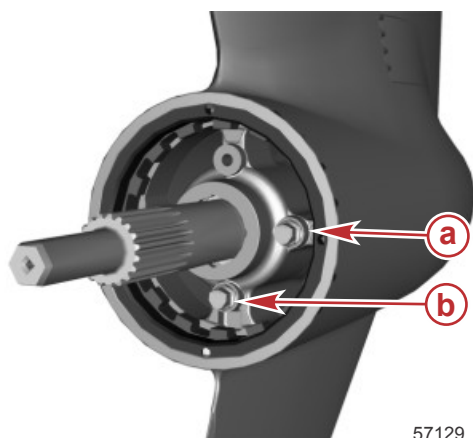
MAINTENANCE

Gearcase Lubricant Capacity		
Sport Master	Right-hand rotation	620 mL (21.0 fl oz)
	Left-hand rotation	

DRAINING AND FILLING THE GEARCASE

Draining Gearcase

1. Place the outboard in a vertical operating position.
2. Remove the propeller. Refer to **Propeller Replacement**.
3. Place a pan below the gear housing to capture the lubricant.
4. Remove the lubricant level plug and fill/drain plug. Allow a sufficient amount of time for the gearcase to drain. Depending on the ambient air temperature, it may take 30 minutes for the gearcase to completely drain.



- a** - Lubricant level plug
b - Fill/drain plug

57129

Filling the Gearcase

1. After the gearcase has been drained, fill the gearcase through the fill/drain hole.
2. Add the specified gear lubricant.

IMPORTANT: Replace the sealing washers if damaged.

3. Allow a few minutes for the lubricant level to stabilize in the gearcase before installing the lubricant level plug. Install the lubricant level plug.
4. Remove the tube and install the fill/drain plug.
5. Tighten the plugs to the specified torque.

Description	Nm	lb-in.	lb-ft
Plugs	11.3	100	–

Checking Lubricant Level

1. Place the outboard in a vertical operating position. Allow up to 30 minutes for the lubricant level to stabilize in the gear housing.

MAINTENANCE

2. Remove the lubricant level plug. Verify the sealing washer is not adhered to the bearing carrier. The lubricant should be level with the hole or slowly leak from the hole.

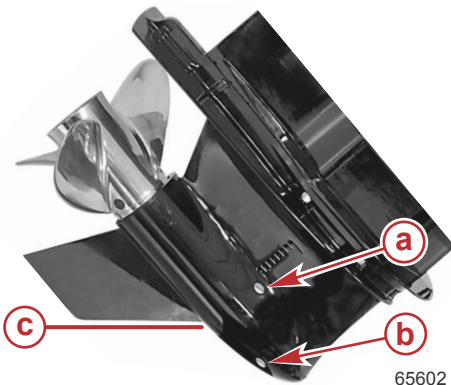
IMPORTANT: Replace the sealing washers if damaged.

3. If lubricant is not visible at the lubricant level hole, remove the fill/drain plug and add lubricant until it appears at the lubricant level hole.
4. Stop adding lubricant.
5. Remove the lubricant tube and install the fill/drain plug and sealing washer.
6. Tighten the plugs to the specified torque.

Description	Nm	lb-in.	lb-ft
Plugs	11.3	100	—

DRAINING AND FILLING THE GEARCASE SEAPRO MODELS

1. Tilt the engine so the leading edge of the skeg is level when horizontal, or the engine can be tilted full up.
2. Place a pan below the gear housing to capture the lubricant.
3. Remove the lubricant level plug and fill/drain plug. Allow a sufficient amount of time for the gearcase to drain. Depending on the ambient air temperature, it may take 30 minutes for the gearcase to completely drain.



- a - Lubricant level plug
- b - Fill/drain plug
- c - Leading edge of skeg is level

Filling the Gearcase

1. After the gearcase has been drained, fill the gearcase with the specified gear lubricant through the fill/drain hole.

IMPORTANT: Replace the sealing washers if damaged.

2. The lubricant must flow out of the lubricant level hole without air bubbles.
3. Allow a few minutes for the lubricant level to stabilize in the gearcase before installing the lubricant level plug. Install the lubricant level plug.
4. Remove the tube and install the fill/drain plug.

MAINTENANCE

5. Tighten the plugs to the specified torque.

Description	Nm	lb-in.	lb-ft
Plugs	11.3	100	–

Checking Lubricant Level

1. Tilt the engine so the leading edge of the skag is level when horizontal. Allow up to 30 minutes for the lubricant level to stabilize in the gear housing.
2. Remove the lubricant level plug. Do not lose the sealing washer. The lubricant should be level with the hole or slowly leak from the hole.

IMPORTANT: Replace the sealing washers if damaged.

3. If the lubricant is not visible at the lubricant level hole, remove the fill/drain plug and add lubricant until it appears at the lubricant level hole.
4. Install the lubricant level plug.
5. Remove the lubricant tube and install the fill/drain plug and sealing washer.
6. Tighten the plugs to the specified torque.

Description	Nm	lb-in.	lb-ft
Plugs	11.3	100	–

STORAGE

Storage Preparation

The major consideration in preparing your outboard for storage is to protect it from rust, corrosion, and damage caused by freezing of trapped water.

The following storage procedures should be followed to prepare your outboard for out of season storage or prolonged storage (two months or longer).

NOTICE

Without sufficient cooling water, the engine, the water pump, and other components will overheat and suffer damage. Provide a sufficient supply of water to the water inlets during operation.

FUEL SYSTEM

IMPORTANT: Gasoline containing alcohol (ethanol or methanol) can cause a formation of acid during storage and can damage the fuel system. If the gasoline being used contains alcohol, it is advisable to drain as much of the remaining gasoline as possible from the fuel tank, remote fuel line, and engine fuel system.

IMPORTANT: This outboard is equipped with a closed fuel system. Fuel within the engine's fuel system, other than the fuel tank, will remain stable during normal storage periods without the addition of fuel treatment stabilizers.

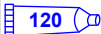
Fill the fuel tank and engine fuel system with treated (stabilized) fuel to help prevent formation of varnish and gum. Proceed with the following instructions.

- Permanently installed fuel tank - Pour the required amount of Quickstor Fuel Stabilizer (follow instructions on container) into a separate container and mix with approximately one liter (one quart) of gasoline. Pour this mixture into the fuel tank.

Tube Ref No.	Description	Where Used	Part No.
 124	Quickstor Fuel Stabilizer	Fuel tank	92-8M0047932

Protecting External Outboard Components

- Touch up any paint nicks. See your dealer for touch-up paint.
- Spray Quicksilver or Mercury Precision Lubricants Corrosion Guard on external metal surfaces (except corrosion control anodes).

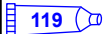
Tube Ref No.	Description	Where Used	Part No.
 120	Corrosion Guard	External metal surfaces	92-802878 55

Protecting Internal Engine Components

IMPORTANT: Refer to Maintenance - Spark Plug Inspection and Replacement for correct procedure for removing spark plugs.

STORAGE

- Remove the high tension spark plug leads and spark plugs.
- Spray approximately 30 ml (1 fl oz) of Storage Seal Rust Inhibitor into each spark plug hole.

Tube Ref No.	Description	Where Used	Part No.
 119	Storage Seal Rust Inhibitor	Spark plug holes	92-858081K03

- Actuate key/push button start switch to crank the engine through one start cycle, which will distribute the storage seal throughout the cylinders.
- Install spark plugs and the high tension spark plug leads.

Gearcase

- Drain and refill the gearcase lubricant. Refer to **Gearcase Lubrication**.

Positioning Outboard for Storage

Store outboard in an upright (vertical) position to allow water to drain out of the outboard.

NOTICE

Storing the outboard in a tilted position can damage the outboard. Water trapped in the cooling passages or rain water collected in the propeller exhaust outlet in the gearcase can freeze. Store the outboard in the full down position.

Battery Storage

- Follow the battery manufacturer's instructions for storage and charging.
- Remove the battery from the boat and check water level. Charge if necessary.
- Store the battery in a cool, dry place.
- Periodically check the water level and charge the battery during storage.

TROUBLESHOOTING

Starter Motor Will Not Crank the Engine

POSSIBLE CAUSES

- Lanyard stop switch not in RUN position.
- Open clean power harness circuit fuse. Refer to **Maintenance** section.
- Remote control is not shifted to the neutral position.
- Shift actuator failure. Turn ignition key switch off to reset and then start the engine.
- Weak battery or battery connections are loose or corroded.
- Ignition key switch failure.
- Wiring or electrical connection faulty.
- Starter motor solenoid or starter relay failure.

Engine Will Not Start

POSSIBLE CAUSES

- Incorrect starting procedure. Refer to **Operation** section.
- Old or contaminated gasoline.
- Fuel is not reaching the engine.
 - Fuel tank is empty.
 - Fuel tank vent not open or restricted.
 - Fuel line is disconnected or kinked.
 - Fuel filter is obstructed. Refer to **Maintenance** section.
 - Fuel pump failure.
 - Fuel tank filter obstructed.
- Ignition system component failure.
- Spark plugs fouled or defective. Refer to **Maintenance** section.

Engine Starts But Will Not Shift Into Gear

- Throttle only mode is engaged.
- Shift actuator failure. Turn ignition key switch off to reset and then start the engine.

Engine Runs Erratically

POSSIBLE CAUSES

- Overheating—warning horn not working.
- Low oil pressure. Check oil level.
- Spark plugs fouled or defective. Refer to **Maintenance** section.
- Incorrect setup and adjustments.
- Fuel is being restricted to the engine.

TROUBLESHOOTING

- a. Engine fuel filter is obstructed. Refer to **Maintenance** section.
- b. Fuel tank filter obstructed.
- c. Stuck antisiphon valve located on permanently built-in type fuel tanks.
- d. Fuel line is kinked or pinched.
- Fuel system is not primed.
- Fuel pump failure.
- Ignition system component failure.

Performance Loss

POSSIBLE CAUSES

- Overheating—warning horn not working.
- Low oil pressure. Check oil level.
- Throttle not opening fully.
- Damaged propeller or improper propeller size.
- Low water pressure.
- Low battery voltage.
- Worn, stretched or broken accessory belt.
- Boat overloaded or load improperly distributed.
- Excessive water in bilge.
- Boat bottom is dirty or damaged.
- Air filter or intake screen that is partially blocked with debris.

Battery Will Not Hold Charge

POSSIBLE CAUSES

- Battery connections are loose or corroded.
- Low electrolyte level in battery.
- Worn out or inefficient battery.
- Excessive use of electrical accessories.
- Defective rectifier, alternator, or voltage regulator.
- Open circuit in the alternator output wire (fused link).
- Worn or stretched accessory belt.

OWNER SERVICE ASSISTANCE

Service Assistance

LOCAL REPAIR SERVICE

If you need service for your Mercury-outboard-powered boat, take it to your authorized dealer. Only authorized dealers specialize in Mercury products and have factory-trained mechanics, special tools and equipment, and genuine Quicksilver parts and accessories to properly service your engine.

NOTE: *Quicksilver parts and accessories are engineered and built by Mercury Marine specifically for your power package.*

SERVICE AWAY FROM HOME

If you are away from your local dealer and the need arises for service, contact the nearest authorized dealer. If, for any reason, you cannot obtain service, contact the nearest Regional Service Center. Outside the United States and Canada, contact the nearest Marine Power International Service Center.

STOLEN POWER PACKAGE

If your power package is stolen, immediately advise the local authorities and Mercury Marine of the model and serial numbers and to whom the recovery is to be reported. This information is maintained in a database at Mercury Marine to aid authorities and dealers in the recovery of stolen power packages.

ATTENTION REQUIRED AFTER SUBMERSION

1. Before recovery, contact an authorized Mercury dealer.
2. After recovery, immediate service by an authorized Mercury dealer is required to reduce the possibility of serious engine damage.

REPLACEMENT SERVICE PARTS

WARNING

Avoid fire or explosion hazard. Electrical, ignition, and fuel system components on Mercury Marine products comply with federal and international standards to minimize risk of fire or explosion. Do not use replacement electrical or fuel system components that do not comply with these standards. When servicing the electrical and fuel systems, properly install and tighten all components.

Marine engines are expected to operate at or near full throttle for most of their lives. They are also expected to operate in both fresh and saltwater environments. These conditions require numerous special parts.

PARTS AND ACCESSORIES INQUIRIES

Direct any inquiries concerning genuine Mercury Precision Parts® or Quicksilver Marine Parts and Accessories® to a local authorized dealer. Dealers have the proper systems to order parts and accessories, if they are not in stock. **Engine model** and **serial number** are required to order correct parts.

OWNER SERVICE ASSISTANCE

RESOLVING A PROBLEM

Satisfaction with your Mercury product is important to your dealer and to us. If you ever have a problem, question or concern about your power package, contact your dealer or any authorized Mercury dealership. If you need additional assistance:

1. Talk with the dealership's sales manager or service manager.
2. If your question, concern, or problem cannot be resolved by your dealership, please contact the Mercury Marine Service Office for assistance. Mercury Marine will work with you and your dealership to resolve all problems.

The following information will be needed by the Customer Service:

- Your name and address
- Your daytime telephone number
- The model and serial numbers of your power package
- The name and address of your dealership
- The nature of the problem

CONTACT INFORMATION FOR MERCURY MARINE CUSTOMER SERVICE

For assistance, call, fax, or write to the geographic office in your area. Please include your daytime telephone number with mail and fax correspondence.

United States, Canada		
Telephone	English +1 920 929 5040 Français +1 905 636 4751	Mercury Marine W6250 Pioneer Road P.O. Box 1939 Fond du Lac, WI 54936-1939
Fax	English +1 920 929 5893 Français +1 905 636 1704	
Website	www.mercurymarine.com	

Australia, Pacific		
Telephone	+61 3 9791 5822	Brunswick Asia Pacific Group 41-71 Bessemer Drive Dandenong South, Victoria 3175 Australia
Fax	+61 3 9706 7228	

Europe, Middle East, Africa		
Telephone	+32 87 32 32 11	Brunswick Marine Europe Parc Industriel de Petit-Rechain B-4800 Verviers, Belgium
Fax	+32 87 31 19 65	

OWNER SERVICE ASSISTANCE

Mexico, Central America, South America, Caribbean		
Telephone	+1 954 744 3500	Mercury Marine 11650 Interchange Circle North Miramar, FL 33025 U.S.A.
Fax	+1 954 744 3535	

Japan		
Telephone	+072 233 8888	Kisaka Co., Ltd. 4-130 Kannabecho, Sakai-ku Sakai-shi, Osaka 590-0984, Japan
Fax	+072 233 8833	

Asia, Singapore		
Telephone	+65 65466160	Brunswick Asia Pacific Group T/A Mercury Marine Singapore Pte Ltd 29 Loyang Drive Singapore, 508944
Fax	+65 65467789	

Ordering Literature

Before ordering literature, have the following information about your power package available:

Model		Serial Number	
Horsepower		Year	

UNITED STATES AND CANADA

For additional literature for your Mercury Marine power package, contact your nearest Mercury Marine dealer or contact:

Mercury Marine		
Telephone	Fax	Mail
(920) 929-5110 (USA only)	(920) 929-4894 (USA only)	Mercury Marine Attn: Publications Department P.O. Box 1939 Fond du Lac, WI 54936-1939

OUTSIDE THE UNITED STATES AND CANADA

Contact your nearest Mercury Marine authorized service center to order additional literature that is available for your particular power package.

OWNER SERVICE ASSISTANCE

Submit the following order form with payment to:	Mercury Marine Attn: Publications Department W6250 Pioneer Road P.O. Box 1939 Fond du Lac, WI 54936-1939
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Ship To: (Copy this form and print or type—This is your shipping label)

Name	
Address	
City, State, Province	
ZIP or postal code	
Country	

Quantity	Item	Stock Number	Price	Total
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			.	.
			.	.
			.	.
Total Due				.

MAINTENANCE LOG

Maintenance Log

Record all maintenance performed on your outboard here. Be sure to save all work orders and receipts.

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